



# OPERATING INSTRUCTIONS

EN

Translation of the Original

## HENA 61 | 101

Rotary vane pump

**PFEIFFER**  **VACUUM**

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## Dear Customer,

Thank you for choosing a Pfeiffer Vacuum product. Your new rotary vane pump is designed to support you by its performance, its perfect operation and without interfering your individual application. The name Pfeiffer Vacuum stands for high-quality vacuum technology, a comprehensive and complete range of top-quality products and first-class service. With this expertise, we have acquired a multitude of skills contributing to an efficient and secure implementation of our product.

Knowing that our product must not interfere with your actual work, we are convinced that our product offers you the solution that supports you in the effective and trouble-free execution of your individual application.

Please read these operating instructions before putting your product into operation for the first time. If you have any questions or suggestions, please feel free to contact [info@pfeiffer-vacuum.de](mailto:info@pfeiffer-vacuum.de).

Further operating instructions from Pfeiffer Vacuum can be found in the [Download Center](#) on our website.

## Disclaimer of liability

These operating instructions describe all models and variants of your product. Note that your product may not be equipped with all features described in this document. Pfeiffer Vacuum constantly adapts its products to the latest state of the art without prior notice. Please take into account that online operating instructions can deviate from the printed operating instructions supplied with your product.

Furthermore, Pfeiffer Vacuum assumes no responsibility or liability for damage resulting from the use of the product that contradicts its proper use or is explicitly defined as foreseeable misuse.

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We reserve the right to make changes to the technical data and information in this document.

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# 1 About this manual



## IMPORTANT

Read carefully before use.  
Keep the manual for future consultation.

## 1.1 Validity

This operating instructions is a customer document of Pfeiffer Vacuum. The operating instructions describe the functions of the named product and provide the most important information for the safe use of the device. The description is written in accordance with the valid directives. The information in this operating instructions refers to the product's current development status. The document shall remain valid provided that the customer does not make any changes to the product.

### 1.1.1 Applicable documents

Document	Number
Declaration of conformity	A component of these instructions

You can find this document in the [Pfeiffer Vacuum Download Center](#).

### 1.1.2 Variants

These instructions apply to HenaLine vacuum pumps.

Pump type	Pump version
Hena 61	Standard version of rotary vane pump
Hena 101	Standard version of rotary vane pump

## 1.2 Target group

This operating instructions is intended for persons who

- transport,
- installation,
- operate,
- decommissioning,
- servicing and cleaning,
- storage or disposal.

The work described in this document may only be carried out by persons who have appropriate professional qualifications (experts).

## 1.3 Conventions

### 1.3.1 Instructions in the text

Usage instructions in the document follow a general structure that is complete in itself. The required action is indicated by an individual step or multi-part action steps.

#### Individual action step

A horizontal, solid triangle indicates the only step in an action.

- ▶ This is an individual action step.





#### Sequence of multi-part action steps

The numerical list indicates an action with multiple necessary steps.

1. Step 1
2. Step 2
3. ...

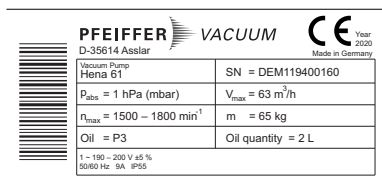



### 1.3.2 Pictographs

The pictographs used in the document indicate useful information.

-  Note
-  Tip
-  true
-  false

### 1.3.3 Stickers on the product

This section describes all the stickers on the product along with their meanings.

 <p><b>PFEIFFER VACUUM</b> Year 2020 Made in Germany          Vacuum Pump Hena 61 SN = DEM119400160  <math>P_{abs} = 1 \text{ hPa (mbar)}</math> <math>V_{max} = 63 \text{ m}^3/\text{h}</math>  <math>n_{max} = 1500 - 1800 \text{ min}^{-1}</math> <math>m = 65 \text{ kg}</math>          Oil = P3 Oil quantity = 2 L          1 - 190 - 200 V ±5% 50/60 Hz 9A IP55</p>	<p><b>Rating plate (example)</b>                  Rating plate of the rotary vane vacuum pump  <b>Motor rating plate (not shown)</b></p>
	<p><b>Warning hot surface</b>                  This sticker warns of injuries caused by high temperatures as a result of contact without safeguards during operation.</p>
	<p><b>Operating instructions note</b>                  This sticker indicates that this operating instructions must be read before performing any tasks.</p>
	<p><b>Arrow indicating direction of rotation</b>                  The direction of rotation arrow indicates the direction of rotation of the motor.</p>

Tbl. 1: Stickers on the product

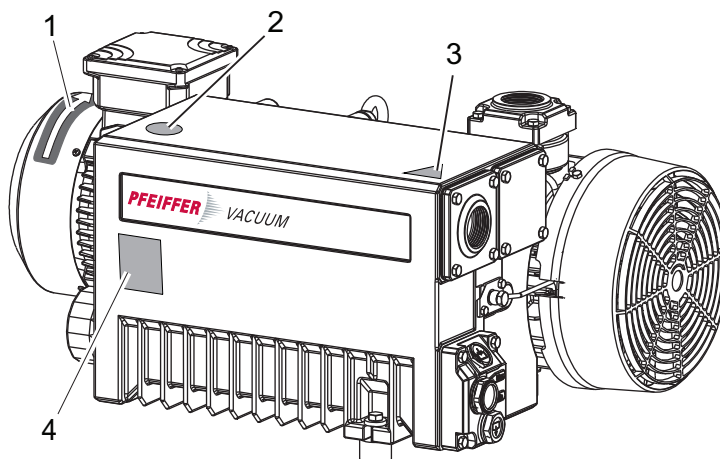


Fig. 1: Position of the stickers on the product

- 1 Arrow indicating direction of rotation
- 2 Operating instructions note
- 3 Hot surface warning sign
- 4 Rating plate of the rotary vane vacuum pump



### 1.3.4 Abbreviations

Abbreviation	Meaning in this document
OI	Operating instructions
N.N.	Mean sea level
PE	Earthed conductor (protective earth)
WAF	Width across flats
RSSR	Radial shaft seal ring

Tbl. 2: Abbreviations used in this document

## 1.4 Trademark proof

- Loctite® is a trademark of HENKEL IP & HOLDING GMBH.

## 2 Safety

### 2.1 General safety information

The following 4 risk levels and 1 information level are taken into account in this document.

<b>⚠ DANGER</b>
<p><b>Immediately pending danger</b>                  Indicates an immediately pending danger that will result in death or serious injury if not observed.</p> <ul style="list-style-type: none"> <li>▶ Instructions to avoid the danger situation</li> </ul>

<b>⚠ WARNING</b>
<p><b>Potential pending danger</b>                  Indicates a pending danger that could result in death or serious injury if not observed.</p> <ul style="list-style-type: none"> <li>▶ Instructions to avoid the danger situation</li> </ul>

<b>⚠ CAUTION</b>
<p><b>Potential pending danger</b>                  Indicates a pending danger that could result in minor injuries if not observed.</p> <ul style="list-style-type: none"> <li>▶ Instructions to avoid the danger situation</li> </ul>

<b>NOTICE</b>
<p><b>Danger of damage to property</b>                  Is used to highlight actions that are not associated with personal injury.</p> <ul style="list-style-type: none"> <li>▶ Instructions to avoid damage to property</li> </ul>

<b>i</b>	Notes, tips or examples indicate important information about the product or about this document.
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### 2.2 Safety instructions

All safety instructions in this document are based on the results of the risk assessment carried out in accordance with Machinery Directive 2006/42/EC Annex I and DIN EN ISO 12100 Section 5. Where applicable, all life cycle phases of the product were taken into account.

#### Risks during transport

<b>⚠ WARNING</b>
<p><b>Risk of serious injury from swinging, toppling or falling objects</b>                  During transport, there is a risk of crushing and impact on swinging, toppling or falling objects. There is a risk of injuries to limbs, up to and including bone fractures and head injuries.</p> <ul style="list-style-type: none"> <li>▶ Secure the danger zone if necessary.</li> <li>▶ Pay attention to the center of gravity of the load during transport.</li> <li>▶ Ensure even movements and moderate speeds.</li> <li>▶ Observe safe handling of the transport devices.</li> <li>▶ Avoid sloping attachment aids.</li> <li>▶ Never stack products.</li> <li>▶ Wear protective equipment, e.g. safety shoes.</li> </ul>

## Risks during installation

**⚠ DANGER****Danger to life from electric shock**

Touching exposed and voltage-bearing elements causes an electric shock. Improper connection of the mains supply leads to the risk of touchable live housing parts. There is a risk to life.

- ▶ Before the installation, check that the connection leads are voltage-free.
- ▶ Make sure that electrical installations are only carried out by qualified electricians.
- ▶ Provide adequate grounding for the device.
- ▶ After connection work, carry out an earthed conductor check.

**⚠ WARNING****Danger of poisoning due to toxic process media escaping from the exhaust pipe**

During operation with no exhaust line, the vacuum pump allows exhaust gases and vapors to escape freely into the air. There is a risk of injury and fatality due to poisoning in processes with toxic process media.

- ▶ Observe the pertinent regulations for handling toxic process media.
- ▶ Safely purge toxic process media via an exhaust line.
- ▶ Use appropriate filter equipment to separate toxic process media.

**⚠ WARNING****Tilting danger! Serious injury due to tilting of the product**

There is a danger of the vacuum pump not attached tipping over due to changes in the center of gravity or incorrect loading. Serious injuries due to trapping or crushing of limbs, e.g. feet, are the result.

- ▶ Do not use the vacuum pump as a climbing aid.
- ▶ Do not exert any force on the product.
- ▶ Ensure that the product has a safe centre of gravity, when mounting components.
- ▶ Wear protective equipment, e.g. protective shoes

**⚠ CAUTION****Danger of injury from moving parts**

After a power failure or a standstill as a result of overheating, the motor restarts automatically. There is a risk of injury to fingers and hands if they enter the operating range of rotating parts.

- ▶ Safely disconnect motor from the mains.
- ▶ Secure the motor against reactivation.
- ▶ Dismantle the vacuum pump for inspection, away from the system if necessary.

## Risks during operation

**⚠ WARNING****Danger of poisoning due to toxic process media escaping from the exhaust pipe**

During operation with no exhaust line, the vacuum pump allows exhaust gases and vapors to escape freely into the air. There is a risk of injury and fatality due to poisoning in processes with toxic process media.

- ▶ Observe the pertinent regulations for handling toxic process media.
- ▶ Safely purge toxic process media via an exhaust line.
- ▶ Use appropriate filter equipment to separate toxic process media.

**⚠ WARNING****Risk of burns from ejected hot oil mist**

During operation, hot pressurized oil mist escapes from the operating fluid separator.

- ▶ Only operate the vacuum pump with the filler screw securely fitted.
- ▶ Open the locking screws on the separator only while the vacuum pump is switched off.

**⚠ WARNING**

**Tilting danger! Serious injury due to tilting of the product**

There is a danger of the vacuum pump not attached tipping over due to changes in the center of gravity or incorrect loading. Serious injuries due to trapping or crushing of limbs, e.g. feet, are the result.

- ▶ Do not use the vacuum pump as a climbing aid.
- ▶ Do not exert any force on the product.
- ▶ Ensure that the product has a safe centre of gravity, when mounting components.
- ▶ Wear protective equipment, e.g. protective shoes

**⚠ CAUTION**

**Risk of injury from entrapment of body parts**

After a power failure or a standstill as a result of overheating, the motor restarts automatically. A risk exists of minor injury to fingers and hands (e.g., hematoma), from direct contact with the vacuum flange.

- ▶ Maintain sufficient distance to the vacuum flange during all work.
- ▶ Safely disconnect motor from the mains.
- ▶ Secure the motor against re-start.

**⚠ CAUTION**

**Danger of injury from bursting as a result of high pressure in the exhaust line**

Faulty or inadequate exhaust pipes lead to dangerous situations, e.g. increased exhaust pressure. There is a danger of bursting. Injuries caused by flying fragments, the escaping of high pressure, and damage to the unit cannot be excluded.

- ▶ Route the exhaust line without shut-off units.
- ▶ Observe the permissible pressures and pressure differentials for the product.
- ▶ Check the function of the exhaust line on a regular basis.

**⚠ CAUTION**

**Danger of burns on hot surfaces**

Depending on the operating and ambient conditions, the surface temperature of the vacuum pump can increase to above 70 °C.

- ▶ Provide suitable touch protection.

**Risks during maintenance, decommissioning and malfunctions**

**⚠ WARNING**

**Health hazard through poisoning from toxic contaminated components or devices**

Toxic process media result in contamination of devices or parts of them. During maintenance work, there is a risk to health from contact with these poisonous substances. Illegal disposal of toxic substances causes environmental damage.

- ▶ Take suitable safety precautions and prevent health hazards or environmental pollution by toxic process media.
- ▶ Decontaminate affected parts before carrying out maintenance work.
- ▶ Wear protective equipment.

**⚠ WARNING**

**Danger to life from electric shock in the event of a fault**

In the event of a fault, devices connected to the mains may be live. There is a danger to life from electric shock when making contact with live components.

- ▶ Always keep the mains connection freely accessible so you can disconnect it at any time.

**⚠ WARNING****Health hazard and risk of environmental damage from toxic contaminated operating fluid**

Toxic process media can cause operating fluid contamination. When changing the operating fluid, there is a health hazard due to contact with poisonous substances. Illegal disposal of toxic substances causes environmental damage.

- ▶ Wear suitable personal protective equipment when handling these media.
- ▶ Dispose of the operating fluid according to locally applicable regulations.

**⚠ WARNING****Health hazard through poisoning from toxic contaminated components or devices**

Toxic process media result in contamination of devices or parts of them. During maintenance work, there is a risk to health from contact with these poisonous substances. Illegal disposal of toxic substances causes environmental damage.

- ▶ Take suitable safety precautions and prevent health hazards or environmental pollution by toxic process media.
- ▶ Decontaminate affected parts before carrying out maintenance work.
- ▶ Wear protective equipment.

**⚠ WARNING****Tilting danger! Serious injury due to tilting of the product**

There is a danger of the vacuum pump not attached tipping over due to changes in the center of gravity or incorrect loading. Serious injuries due to trapping or crushing of limbs, e.g. feet, are the result.

- ▶ Do not use the vacuum pump as a climbing aid.
- ▶ Do not exert any force on the product.
- ▶ Ensure that the product has a safe centre of gravity, when mounting components.
- ▶ Wear protective equipment, e.g. protective shoes

**⚠ CAUTION****Risk of injury from entrapment of body parts**

After a power failure or a standstill as a result of overheating, the motor restarts automatically. A risk exists of minor injury to fingers and hands (e.g., hematoma), from direct contact with the vacuum flange.

- ▶ Maintain sufficient distance to the vacuum flange during all work.
- ▶ Safely disconnect motor from the mains.
- ▶ Secure the motor against re-start.

**⚠ CAUTION****Scalding from hot operating fluid**

Danger of burns when draining operating fluid if it comes into contact with the skin.

- ▶ Wear protective equipment.
- ▶ Use a suitable collection receptacle.

**⚠ CAUTION****Danger of burns on hot surfaces**

In the event of a fault, the surface temperature of the vacuum pump can increase to above 105 °C.

- ▶ Allow the vacuum pump to cool down before carrying out any work.
- ▶ Wear personal protective equipment if necessary.

**⚠ CAUTION**

**Danger of injury from moving parts**

After a power failure or a standstill as a result of overheating, the motor restarts automatically. There is a risk of injury to fingers and hands if they enter the operating range of rotating parts.

- ▶ Safely disconnect motor from the mains.
- ▶ Secure the motor against reactivation.
- ▶ Dismantle the vacuum pump for inspection, away from the system if necessary.

**Risks during disposal**

**⚠ WARNING**

**Health hazard through poisoning from toxic contaminated components or devices**

Toxic process media result in contamination of devices or parts of them. During maintenance work, there is a risk to health from contact with these poisonous substances. Illegal disposal of toxic substances causes environmental damage.

- ▶ Take suitable safety precautions and prevent health hazards or environmental pollution by toxic process media.
- ▶ Decontaminate affected parts before carrying out maintenance work.
- ▶ Wear protective equipment.

**2.3 Safety precautions**



**Duty to provide information on potential dangers**

The product holder or user is obliged to make all operating personnel aware of dangers posed by this product.

Every person who is involved in the installation, operation or maintenance of the product must read, understand and adhere to the safety-related parts of this document.



**Infringement of conformity due to modifications to the product**

The Declaration of Conformity from the manufacturer is no longer valid if the operator changes the original product or installs additional equipment.

- Following the installation into a system, the operator is required to check and re-evaluate the conformity of the overall system in the context of the relevant European Directives, before commissioning that system.

**General safety precautions when handling the product**

- ▶ Observe all applicable safety and accident prevention regulations.
- ▶ Check that all safety measures are observed at regular intervals.
- ▶ Do not expose body parts to the vacuum.
- ▶ Always ensure a secure connection to the earthed conductor (PE).
- ▶ Never disconnect plug connections during operation.
- ▶ Observe the above shutdown procedures.
- ▶ Keep lines and cables away from hot surfaces (> 70 °C).
- ▶ Never fill or operate the unit with cleaning agents or cleaning agent residues.
- ▶ Do not carry out your own conversions or modifications on the unit.
- ▶ Observe the unit protection class prior to installation or operation in other environments.
- ▶ Provide suitable touch protection, if the surface temperature exceeds 70 °C.

## 2.4 Limits of use of the product

Parameter	Hena 61	Hena 101
Installation location	<ul style="list-style-type: none"> <li>• Indoors, protected against:               <ul style="list-style-type: none"> <li>– dust deposits</li> <li>– falling objects</li> <li>– fire-fighting water</li> </ul> </li> <li>• Outdoors, protected against:               <ul style="list-style-type: none"> <li>– falling objects</li> <li>– direct influence of weather such as rain, splash water, strong drafts and sunlight</li> <li>– fire-fighting water</li> <li>– lightning strike</li> </ul> </li> </ul>	
Installation altitude	max. 1000 m above sea level <sup>1)</sup>	
Orientation	horizontal	
permissible angle of inclination	± 1 °	
Pumped medium intake temperature, max.	+40 °C	
Ambient temperature with mineral-based operating fluids (P3)	5 °C to 35 °C	
Ambient temperature with synthetic-based operating fluids (D2)	5 °C to 40 °C	
Relative humidity of air	max. 85%	
Permissible operating pressure range during continuous operation	< 800 hPa	
Exhaust pressure	Atmospheric pressure	

Tbl. 3: Limits of use of the product

## 2.5 Proper use

- ▶ Use the vacuum pump for vacuum generation only.
- ▶ When pumping media with an oxygen concentration level of  $\geq 21$  %, only use perfluorinated, synthetic oils (YLC 250 B, A113) as operating fluid.
- ▶ Adhere to the installation, commissioning, operating, and maintenance instructions.
- ▶ Do not use any accessory parts other than those recommended by Pfeiffer Vacuum.

## 2.6 Foreseeable improper use

Improper use of the product invalidates all warranty and liability claims. Any use that is counter to the purpose of the product, whether intentional or unintentional, is regarded as improper use; in particular:

- Pumping of corrosive media
- Pumping radioactive media
- Pumping of gases that introduce an ignition source to the suction chamber
- Pumping of gases that contain contamination such as particles, dust, or condensate
- Pumping explosive media
- Pumping of media with a propensity to sublimation
- Pumping of fluids
- Using the vacuum pump in potentially explosive atmospheres
- Using the vacuum pump outside the specified area of application
- Using for pressure generation
- Use in strong electrical, magnetic, or electromagnetic fields
- Connecting to vacuum pumps and units that are not designed for this purpose according to their operating instructions
- Connecting to units with exposed live parts

1) Avoid increased heating of the vacuum pump at installation altitudes > 1000 m above sea level: Reduce the motor's rated power or limit the ambient temperature.

- Use of accessories or spare parts not listed in these operating instructions
- Use of operating fluids other than those specified by Pfeiffer Vacuum
- Use of D2 or mineral oil as operating fluid with an oxygen concentration level of > 21 %. Mineral oils are combustible and ignite at high temperatures and when they come into contact with pure oxygen. These oils oxidize heavily and thus lose their lubricating capacity.

## 2.7 Personnel qualification

The work described in this document may only be carried out by persons who have appropriate professional qualifications and the necessary experience.

### Training people

1. Train the technical personnel on the product.
2. Only let personnel to be trained work with and on the product when under the supervision of trained personnel.
3. Only allow trained technical personnel to work with the product.
4. Before starting work, make sure that the commissioned personnel have read and understood these operating instructions and all applicable documents, in particular the safety, maintenance and repair information.

### 2.7.1 Ensuring personnel qualification

#### Specialist for mechanical work

Only a trained specialist may carry out mechanical work. Within the meaning of this document, specialists are people responsible for construction, mechanical installation, troubleshooting, and maintenance of the product, and who have the following qualifications:

- Qualification in the mechanical field in accordance with nationally applicable regulations
- Knowledge of this documentation

#### Specialist for electrical engineering work

Only a trained electrician may carry out electrical engineering work. Within the meaning of this document, electricians are people responsible for electrical installation, commissioning, troubleshooting, and maintenance of the product, and who have the following qualifications:

- Qualification in the electrical engineering field in accordance with nationally applicable regulations
- Knowledge of this documentation

In addition, these individuals must be familiar with applicable safety regulations and laws, as well as the other standards, guidelines, and laws referred to in this documentation. The above individuals must have expressly granted operational authorization, to commission, program, configure, mark, and earth devices, systems, and circuits in accordance with safety technology standards.

#### Trained individuals

Only adequately trained individuals may carry out all works in other transport, storage, operation, and disposal fields. Such training must ensure that individuals are capable of carrying out the required activities and work steps safely and properly.

### 2.7.2 Personnel qualification for maintenance and repair

Adequately trained individuals are:

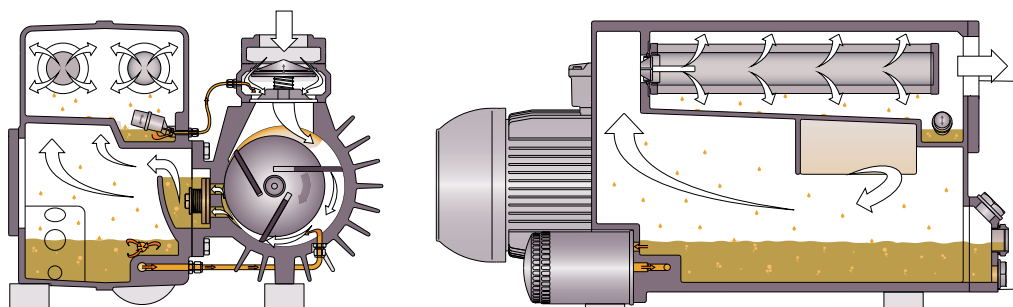
- **Maintenance level 1**
  - Customer with technical education
  - Pfeiffer Vacuum service technician
- **Maintenance level 3**
  - Pfeiffer Vacuum service technician



## 3 Product description

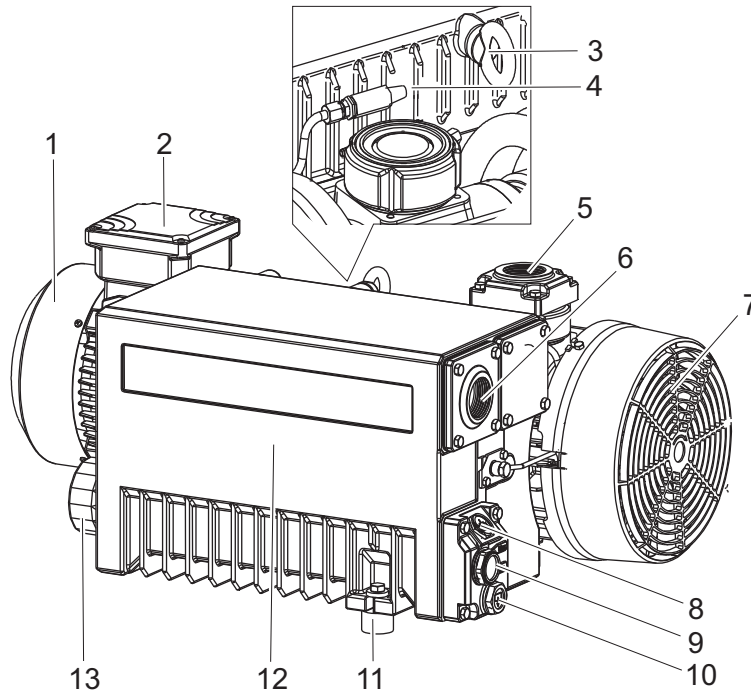
### 3.1 Function

The rotary vane pumps of the HenaLine are single-stage, oil-sealed rotary positive displacement pumps with air cooling and circulatory lubrication. A non-return valve in the vacuum connection closes the intake line automatically when the rotary vane pump is switched off and prevents an operating fluid return flow. The integrated oil mist filter cleans the conveyed gas and prevents the operating fluid mist from being emitted at the exhaust. The operating fluid collected in the separator is supplied back to the rotary vane pump. A filter is also installed on the operating fluid separator for cleaning the operating fluid.



**Fig. 2: Operating principle**

The rotary vane pump requires operating fluid for sealing the gap, for lubrication and for cooling. The operating fluid reservoir is on the pressure side of the vacuum pump on the floor of the operating fluid separator. The pressure differential between the pressure side and suction side automatically causes operating fluid to be sucked in over the supply lines from the operating fluid separator and injected into the pumping system. The incoming operating fluid, together with the incoming gas, is pumped through the rotary vane pump and exhausted into the operating fluid separator as oil mist. Operating fluid that is separated at the exhaust filters collects in the upper part of the operating fluid separator and is returned via an operating fluid return line directly to the intake side. The rotary vane pump is cooled by heat radiation from the surface of the vacuum pump, the air flow of the two fans and the pumped gas.



**Fig. 3: Structure of the rotary vane pump**

- |   |                                    |
|---|------------------------------------|
| 1 Motor                                 | 8 Filler screw for operating fluid |
| 2 Motor terminal box                    | 9 Sight glass                      |
| 3 Crane lug                             | 10 Drain screw                     |
| 4 Gas ballast filter                    | 11 Rubber-metal bumper             |
| 5 Vacuum connection                     | 12 Operating fluid separator       |
| 6 Exhaust connection                    | 13 Operating fluid filter          |
| 7 Axial fan with oil/air heat exchanger |                                    |

### 3.1.1 Operating fluid

The operating fluid fulfills various tasks in a rotary vane pump:

- lubrication of all moving parts
- filling part of the dead volume under the exhaust valve
- sealing the gap between the inlet and outlet channels.
- sealing the gap between the vanes and working chamber.
- ensuring an optimal temperature balance through heat transfer

### 3.1.2 Operating fluid return



**Function of the operating fluid return**

The operating fluid return functions only at an operating pressure of < 800 hPa.

The rotary vane pump is equipped with an operating fluid return as standard. If the operating fluid collected in the operating fluid separator reaches a certain level, a float valve opens and the ejected operating fluid is returned to the intake port of the vacuum pump.

### 3.1.3 Cooling

The rotary vane pump is cooled by thermal radiation from its surface, the air flow of the two fans and the pumped gas.

### 3.1.4 Gas ballast system

The gas ballast system supplies air to the working chamber of the rotary vane pump periodically at the beginning of the compression phase. When pumping down vapors, this air prevents condensation within certain limits in the rotary vane pump. The gas ballast valve affects the final pressure of the rotary vane pump.

## 3.2 Identifying the product

- ▶ To ensure clear identification of the product when communicating with Pfeiffer Vacuum, always keep all of the information on the rating plate to hand.
- ▶ Observe the motor-specific data on the motor rating plate attached separately.

## 3.3 Product features

Pump type	Characteristics
Hena 61	<ul style="list-style-type: none"> <li>• Nominal pumping speed               <ul style="list-style-type: none"> <li>– 50 Hz: 63 m<sup>3</sup>/h</li> <li>– 60 Hz: 76 m<sup>3</sup>/h</li> </ul> </li> <li>• Vacuum connection and gas outlet: G1 1/4"</li> <li>• Operating fluid return via the float valve</li> <li>• Gas ballast unit without shut-off valve</li> </ul>
Hena 101	<ul style="list-style-type: none"> <li>• Nominal pumping speed               <ul style="list-style-type: none"> <li>– 50 Hz: 100 m<sup>3</sup>/h</li> <li>– 60 Hz: 120 m<sup>3</sup>/h</li> </ul> </li> <li>• Vacuum connection and gas outlet: G1 1/4"</li> <li>• Operating fluid return via the float valve</li> <li>• Gas ballast unit without shut-off valve</li> </ul>

Tbl. 4: Features of the rotary vane pumps

## 3.4 Scope of delivery

- Rotary vane pump with motor
- Operating fluid
- Locking caps for vacuum and exhaust connection
- Operating instructions

## 4 Transportation and Storage

### 4.1 Transporting the vacuum pump

#### **⚠ WARNING**

##### **Risk of serious injury from oscillating, toppling or falling objects**

During transport, there is a risk of crushing and impact on oscillating, toppling or falling objects. There is a risk of injuries to limbs, up to and including bone fractures and head injuries.

- ▶ Secure the danger zone if necessary.
- ▶ Note the center of gravity of the load during transport.
- ▶ Do not lift the vacuum pump via the eye bolt on the motor.
- ▶ Ensure harmonious movements and moderate speeds.
- ▶ Observe safe handling of the transport devices.
- ▶ Avoid sloping attachment aids.
- ▶ Never stack products.
- ▶ Wear protective equipment, e.g. safety shoes.

#### **NOTICE**

##### **Equipment damage from operating fluid leaking into the pumping system.**

If the vacuum pump is tipped, the operating fluid will overflow into the pumping system, resulting in the vane breaking when the vacuum pump is switched on.

- ▶ Always transport the vacuum pump horizontally or without operating fluid filling.
- ▶ Fill in the operating fluid only at the final installation location.

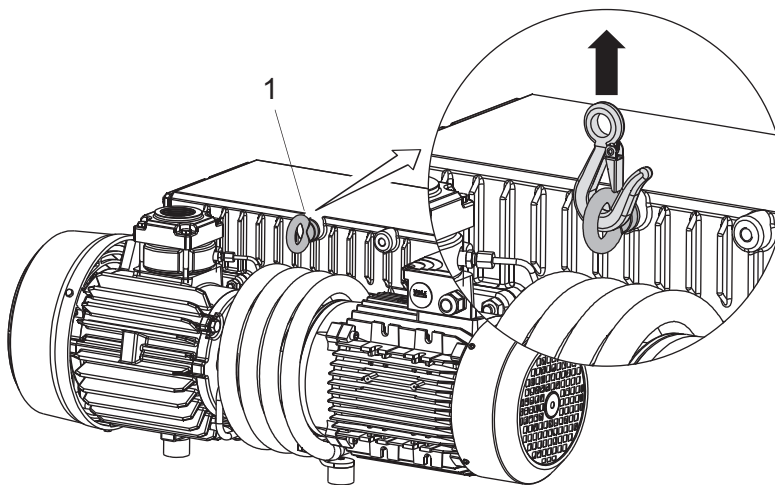


#### **Preparations for transport**

Pfeiffer Vacuum recommends keeping the transport packaging and original protective cover.

#### **Safe transport of the product**

1. Observe the weight specified on the packaging.
2. Use transport equipment (e.g. fork lift truck or lift truck).
3. Where possible, always transport or ship the product in the original packaging.
4. Be mindful of transport damage.
5. Always place the product on an adequately sized, level surface.



**Fig. 4: Transporting the vacuum pump**

1 Crane lug

**Transporting the vacuum pump without its packaging**

1. Unpack the vacuum pump.
2. Only remove the present protective cover immediately prior to installation.
3. For lifting, use the crane lug provided for this purpose.
4. Lift the vacuum pump out of the transport packaging.
5. Loosen and remove all parts from the original packaging.
6. Use another belt to lift the vacuum pump without motor and if accessories are mounted.

**4.2 Storing the vacuum pump****Storage**

Pfeiffer Vacuum recommends storing the products in their original transport packaging.

**Procedure**

1. Seal the vacuum and exhaust connection.
2. Store the vacuum pump only in dry, dust-free rooms, within the specified ambient conditions.
3. In rooms with humid or aggressive atmospheres: Hermetically seal the vacuum pump together with a drying agent in a plastic bag.
4. Change the operating fluid if the storage period is longer than 2 years.

## 5 Installation

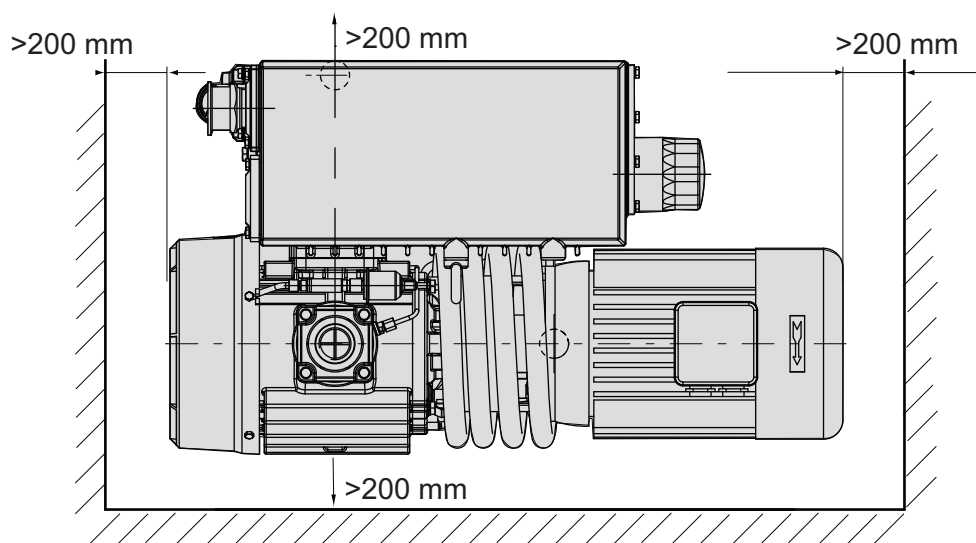
### 5.1 Installing the vacuum pump

#### **⚠ WARNING**

##### **Tilting danger! Serious injury due to tilting of the product**

There is a danger of the vacuum pump not attached tipping over due to changes in the center of gravity or incorrect loading. Serious injuries due to trapping or crushing of limbs, e.g. feet, are the result.

- ▶ Do not use the vacuum pump as a climbing aid.
- ▶ Do not exert any force on the product.
- ▶ Ensure that the product has a safe centre of gravity, when mounting components.
- ▶ Wear protective equipment, e.g. protective shoes



**Fig. 5: Minimum distances to the lateral limitations, top view**

#### **Procedure**

- When selecting the installation location, observe the requirement for touch protection to prevent burns.
    - Closed housing: no touch protection required
    - Access for trained individuals only: no touch protection required
    - Unrestricted access for untrained individuals: Touch protection required
  - Pfeiffer Vacuum supports you in implementing the touch protection.
1. Place the vacuum pump on a flat, horizontal surface.
  2. Observe the permissible angle of inclination.
  3. The vacuum pump can be secured with stationary installation on the base as required.
  4. When installing the pump in a closed housing, ensure adequate air circulation.
  5. Keep the sight glass visible and freely accessible.
  6. Keep the voltage and frequency specifications on the motor rating plate visible and freely accessible.
  7. Ensure that the connections remain freely accessible at all times.

## 5.2 Connecting the vacuum side

### NOTICE

#### Property damage from contaminated gases

Pumping gases that contain contamination damages the vacuum pump.

- ▶ Use suitable filters or separators from the Pfeiffer Vacuum range of accessories, to protect the vacuum pump.



#### Installation and operation of accessories

Pfeiffer Vacuum offers a series of special, compatible accessories for its rotary vane pumps.

- You can find information and ordering options for approved [accessories](#) online.
- Described accessories are not included in the shipment.

#### Required consumable material

- Screw lock, e.g. Loctite 245 or Loctite 577

#### Procedure

1. Remove the protective cover from the vacuum connection.
2. Establish the shortest possible pipeline between vacuum pump and vacuum chamber.
3. Choose a minimum diameter equal to the nominal diameter of the vacuum connection.
4. Clean the connection threads.
5. Seal the connection threads with screw lock.
6. Install the piping with pipe components and fasteners from the [Pfeiffer Vacuum Components Shop](#).
7. Support or suspend the piping to the vacuum pump so that no piping system forces act on the vacuum pump.
8. Use a screwing flange, separator or filter from the Pfeiffer Vacuum line of [accessories](#) if necessary.

## 5.3 Connecting the exhaust side

### ⚠ WARNING

#### Danger of poisoning due to toxic process media escaping from the exhaust pipe

During operation with no exhaust line, the vacuum pump allows exhaust gases and vapors to escape freely into the air. There is a risk of injury and fatality due to poisoning in processes with toxic process media.

- ▶ Observe the pertinent regulations for handling toxic process media.
- ▶ Safely purge toxic process media via an exhaust line.
- ▶ Use appropriate filter equipment to separate toxic process media.

### ⚠ CAUTION

#### Danger of injury from bursting as a result of high pressure in the exhaust line

Faulty or inadequate exhaust pipes lead to dangerous situations, e.g. increased exhaust pressure. There is a danger of bursting. Injuries caused by flying fragments, the escaping of high pressure, and damage to the unit cannot be excluded.

- ▶ Route the exhaust line without shut-off units.
- ▶ Observe the permissible pressures and pressure differentials for the product.
- ▶ Check the function of the exhaust line on a regular basis.



#### Installation and operation of accessories

Pfeiffer Vacuum offers a series of special, compatible accessories for its rotary vane pumps.

- You can find information and ordering options for approved [accessories](#) online.
- Described accessories are not included in the shipment.



**Condensate separator**

Pfeiffer Vacuum recommends installing a condensate separator, with condensate drain at the lowest point of the exhaust line.

**Required consumable material**

- Screw lock, e.g. Loctite 245 or Loctite 577

**Procedure**

1. Remove the protective cap from the exhaust connection.
2. Choose a minimum diameter equal to the nominal diameter of the exhaust connection.
3. Route the piping downwards from the vacuum pump, to prevent condensate return.
  - If an air trap is created in the system then a device for draining condensation water must be provided at the lowest point.
4. Clean the connection threads.
5. Seal the connection threads with screw lock.
6. Install the piping with pipe components and fasteners from the [Pfeiffer Vacuum Components Shop](#).
7. Support or suspend the piping to the vacuum pump so that no piping system forces act on the vacuum pump.

## 5.4 Filling up operating fluid

**NOTICE**

**Risk of damage due to the use of non-approved operating fluid**

Product-specific performance data are not achieved. All liability and warranty claims against Pfeiffer Vacuum are also excluded.

- ▶ Only use approved operating fluids.
- ▶ Only use other application-specific operating fluids after consultation with Pfeiffer Vacuum.

**Approved operating fluid**

- P3 (standard operating fluid)
- D2 for special applications (such as higher operating temperatures)

**The operating fluid type is listed on the rating plate**

- ▶ Please refer to rating plate of the vacuum pump for type and quantity of intended operating fluid.
  - Only the operating fluid used during initial installation is permissible.
  - D2 is permitted as a replacement for D1.
- ▶ Contact Pfeiffer Vacuum if you want to use another type of operating fluid.

**Required consumables**

- Operating fluid

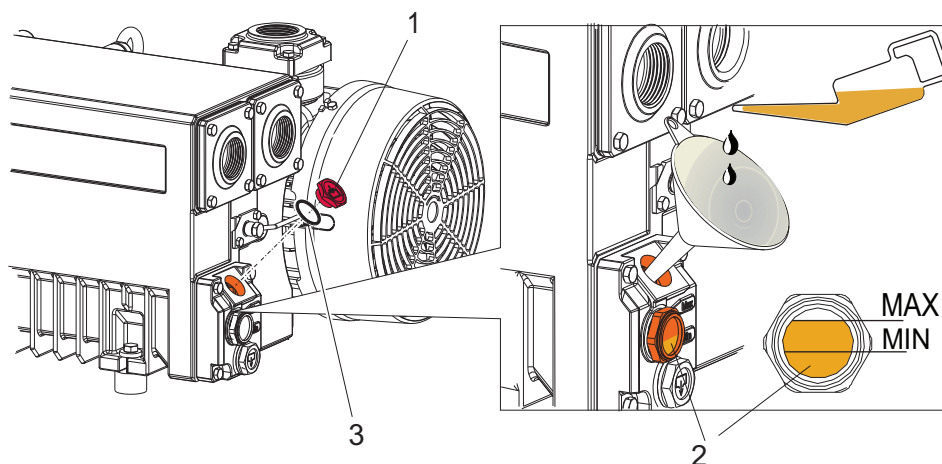
**Required tool**

- Ring spanner **WAF 32**

**Required aids**

- Funnel (optional)





**Fig. 6: Filling up operating fluid**

- |                |          |
|----------------|----------|
| 1 Filler screw | 3 O-ring |
| 2 Sight glass  |          |

#### Filling up operating fluid

1. Unscrew the filler screw.
2. Fill the operating fluid according to the sight glass.
  - The correct fill level is between the MIN/MAX markings or within the ring mark on the sight glass.
3. Screw in the filler screw.
  - Be careful with the o-ring.
4. Shut off the vacuum connection or the intake port valve, if fitted.
5. Start the vacuum pump.
6. Operate the vacuum pump for approx. 5 minutes.
7. Switch off the vacuum pump.
8. Wait approx. 1 minute until the operating fluid has accumulated in the operating fluid separator.
9. Check the fill level on the sight glass.
  - The correct fill level is between the MIN/MAX markings or within the ring mark on the sight glass.
10. If necessary, fill more operating fluid in case the fill level is incorrect.
11. Open the intake port valve, if fitted.

## 5.5 Establishing mains connection

### **⚠ DANGER**

#### **Danger to life from electric shock**

Touching exposed and voltage-bearing elements causes an electric shock. Improper connection of the mains supply leads to the risk of touchable live housing parts. There is a risk to life.

- ▶ Before the installation, check that the connection leads are voltage-free.
- ▶ Make sure that electrical installations are only carried out by qualified electricians.
- ▶ Provide adequate grounding for the device.
- ▶ After connection work, carry out an earthed conductor check.

### **⚠ CAUTION**

#### **Danger of injury from moving parts**

After a power failure or a standstill as a result of overheating, the motor restarts automatically. There is a risk of injury to fingers and hands if they enter the operating range of rotating parts.

- ▶ Safely disconnect motor from the mains.
- ▶ Secure the motor against reactivation.
- ▶ Dismantle the vacuum pump for inspection, away from the system if necessary.

**NOTICE**

**Risk of damage from excess voltage**

Incorrect or excessive mains voltage will destroy the motor.

- ▶ Always observe the motor rating plate specifications.
- ▶ Route the mains connection in accordance with locally applicable provisions.
- ▶ Always provide a suitable mains fuse to protect the motor and supply cable in the event of a fault.
  - Pfeiffer Vacuum recommends the circuit breaker type "K" with slow tripping characteristic.

**NOTICE**

**Property damage from high starting torque**

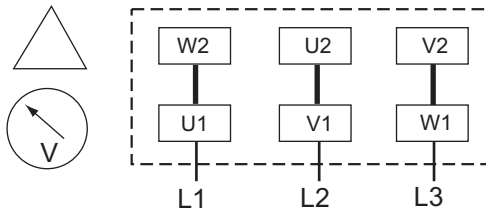
The specific load behavior of the vacuum pump requires direct on-line starting at full motor power. Engine damage occurs if a different starting circuit is used.

- ▶ Always start the motor directly.
- ▶ **Never** use a star-delta start-up circuit.

**5.5.1 Connect three phase motor with 6-pin terminal board**

There are 2 different circuit configurations:

- Delta connection for low voltage
- Star circuit for high voltage

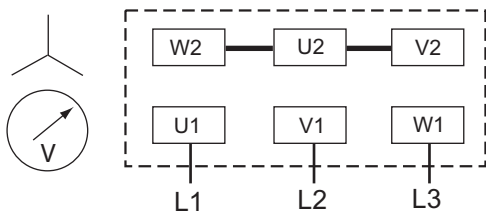


**Fig. 7: Delta connection**

The 3 wires are connected in series. Their connection points are connected to the mains. The voltage per phase is equal to the mains voltage, while the mains current is  $\sqrt{3}$  times the phase current. The delta connection is marked with the  $\Delta$  symbol. The voltage between the incoming mains supply lines is called mains voltage. The mains current is the current flowing in the incoming supply lines.

**Connect the three phase motor with delta connection**

- ▶ Connect the three phase motor according to the connection diagram.



**Fig. 8: Star circuit**

The ends of the 3 phases are connected in the star point. The terminal voltage is  $\sqrt{3}$  times the phase voltage, the mains current is equal to the phase current. The star circuit is marked with the  $Y$  symbol.

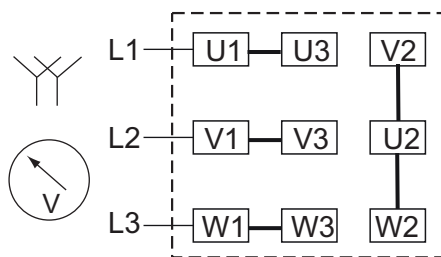
**Connect the three phase motor with star circuit**

- ▶ Connect the three phase motor according to the connection diagram.

**5.5.2 Connect three phase motor with 9-pin terminal board**

There are 2 different circuit configurations:

- Double star circuit for low voltage
- Star circuit for high voltage

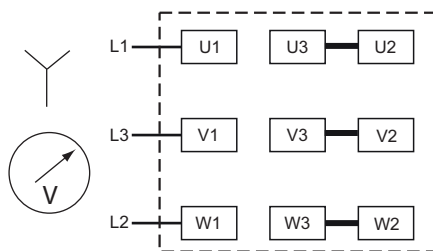


**Fig. 9: Terminal board for low voltage**

The parallel-switched winding strands are arranged in a star layout. The mains current is distributed to two coils in each case.

#### Connect the three phase motor with double star circuit

- ▶ Connect the three phase motor according to the connection diagram.



**Fig. 10: Motor winding and terminal board for high voltage**

The series-switched winding strands are arranged in a star layout. The mains voltage must be higher by a factor of 2, the mains current is halved compared to the double star circuit.

#### Connect the three phase motor with star circuit

- ▶ Connect the three phase motor according to the connection diagram.

### 5.5.3 Checking the direction of rotation

#### NOTICE

##### Equipment damage from incorrect direction of rotation

The direction of rotation must be checked on vacuum pumps with three phase motors. If the vacuum pump has an incorrect direction of rotation, damage may be caused to the pumping system after a short time.

- ▶ Determine the intended direction of rotation based on the arrow sticker.
- ▶ Fill in the operating fluid only after that.

#### Procedure

1. Switch on the vacuum pump briefly (2 to 3 seconds).
  - The motor and motor fan must rotate counter-clockwise (see the arrow on the fan cover).
2. If the direction of rotation is incorrect, exchange the 2 phases on the connection cable.

### 5.5.4 Setting the motor protection switch

Motor protection switches are current-dependent protective devices for the drive motors. Motor protection switches with slow tripping characteristics are suitable.

An increase of 1.5 times the rated current over a 2 minute period is permissible for the drive motors (in accordance with EN 60034-1), without tripping the motor protection switch.

#### Procedure

1. Take the settings for the motor protection switch from the following table.
2. Take into consideration that certain operating conditions (for example, cold vacuum pump start) can cause short-term increases in current consumption.
3. Set the desired value on the motor protection switch.

Voltage [V]	Frequency [Hz]	Motor rating [kW]	$I_N$ [A]	$I_{max}$ [A]
190 – 200	50	2.0	8.2	61
380 – 400	50	2.0	4.1	31
208	60	2.4	8.9	70
220	60	2.4	8.4	66
230	60	2.4	8.2	64
440	60	2.4	4.2	33
460	60	2.4	4.1	32

**Tbl. 5: Motor protection switch setting values for Hena 61 global motor**

Voltage [V]	Frequency [Hz]	Motor rating [kW]	$I_N$ [A]	$I_{max}$ [A]
200	50	2.0	8.7	80
346	50	2.0	5.0	46
220	60	2.4	8.8	77
380	60	2.4	5.1	45

**Tbl. 6: Motor protection switch setting values for Hena 61 Asian motor**

Voltage [V]	Frequency [Hz]	Motor rating [kW]	$I_N$ [A]	$I_{max}$ [A]
190 – 200	50	2.7	12.0	99
380 – 400	50	2.7	6.0	50
208	60	3.4	13.2	107
220	60	3.4	13.0	106
230	60	3.4	12.8	104
440	60	3.4	6.5	53
460	60	3.4	6.4	52

**Tbl. 7: Motor protection switch setting values for Hena 101 global motor**

Voltage [V]	Frequency [Hz]	Motor rating [kW]	$I_N$ [A]	$I_{max}$ [A]
200	50	2.7	15.6	142
346	50	2.7	9.0	82
220	60	3.4	14.2	131
380	60	3.4	8.2	76

**Tbl. 8: Motor protection switch setting values for Hena 101 Asian motor**

### 5.5.5 Frequency converter for vacuum pumps with three-phase motor

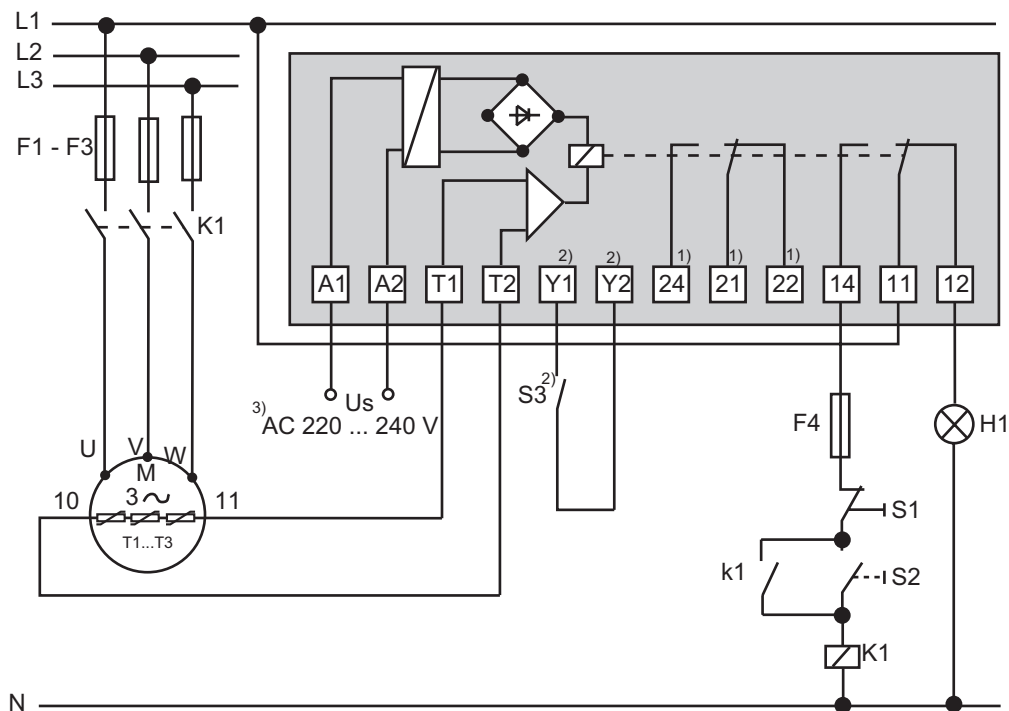
Rotary vane pumps with variable rotation speed can be operated within a mains frequency range of 35 to 60 Hz. Start-up is ramped (maximum run-up time: 30 s). Shutdown can take place immediately.

### 5.5.6 Connecting the PTC thermistor tripping unit



**Tripping units store the shut-down**

Pfeiffer Vacuum recommends connecting motors with PTC in the stator winding to a PTC resistor tripping device for protection against overload.



**Fig. 11: Connection example with PTC thermistor tripping unit**

U <sub>s</sub>	Control voltage	T1 – T3	PTC resistor sensor
S <sub>1</sub>	OFF button	H1	Tripping indicator
S <sub>2</sub>	ON button	M	Motor, 3-phase
S <sub>3</sub>	RESET button	1)	For devices with two relay outputs only
K1	Contactor	2)	For MSR type (model) only
F1 – F4	Fuses	3)	Only for order no.: P 4768 052 FQ and P 4768 052 FE

**Procedure**

- ▶ After shut-down, switch the tripping unit back on manually via the installed RESET button or via the external RESET S3.
  - Switching on mains detected as automatic RESET.

## 6 Operation

### 6.1 Commissioning vacuum pump

#### **WARNING**

##### **Danger of poisoning due to toxic process media escaping from the exhaust pipe**

During operation with no exhaust line, the vacuum pump allows exhaust gases and vapors to escape freely into the air. There is a risk of injury and fatality due to poisoning in processes with toxic process media.

- ▶ Observe the pertinent regulations for handling toxic process media.
- ▶ Safely purge toxic process media via an exhaust line.
- ▶ Use appropriate filter equipment to separate toxic process media.

#### **WARNING**

##### **Tilting danger! Serious injury due to tilting of the product**

There is a danger of the vacuum pump not attached tipping over due to changes in the center of gravity or incorrect loading. Serious injuries due to trapping or crushing of limbs, e.g. feet, are the result.

- ▶ Do not use the vacuum pump as a climbing aid.
- ▶ Do not exert any force on the product.
- ▶ Ensure that the product has a safe centre of gravity, when mounting components.
- ▶ Wear protective equipment, e.g. protective shoes

#### **CAUTION**

##### **Danger of injury from bursting as a result of high pressure in the exhaust line**

Faulty or inadequate exhaust pipes lead to dangerous situations, e.g. increased exhaust pressure. There is a danger of bursting. Injuries caused by flying fragments, the escaping of high pressure, and damage to the unit cannot be excluded.

- ▶ Route the exhaust line without shut-off units.
- ▶ Observe the permissible pressures and pressure differentials for the product.
- ▶ Check the function of the exhaust line on a regular basis.

#### **Before switching on**

1. Check the operating fluid in the sight glass.
2. Compare the voltage and frequency specifications on the motor rating plate with the available mains voltage and frequency.
3. Protect the vacuum pump from sucking in contamination using suitable measures.
4. Check the exhaust connection for free passage (max. permissible pressure: atmospheric pressure).

### 6.2 Switching on vacuum pump

#### **WARNING**

##### **Risk of burns from ejected hot oil mist**

During operation, hot pressurized oil mist escapes from the operating fluid separator.

- ▶ Only operate the vacuum pump with the filler screw securely fitted.
- ▶ Open the locking screws on the separator only while the vacuum pump is switched off.

**⚠ CAUTION****Danger of burns on hot surfaces**

Depending on the operating and ambient conditions, the surface temperature of the vacuum pump can increase to above 70 °C.

- ▶ Provide suitable touch protection.

**NOTICE****Risk of damage to the drive from increased motor current consumption**

At an intake pressure of approximately 300 hPa and under unfavorable operating conditions (such as for example exhaust side counterpressure), the power input exceeds the rated current.

- ▶ Limit the maximum power input of 1.5 times the rated current to max. 2 minutes (in accordance with EN 60034-1).

**Cycle operation**

Cycle operation with maximum 10 cycles per hour is possible.

Longer operating phases and short downtimes permit a functionally safe operating condition of the vacuum pump.

**Operating conditions**

- The optimal operating condition of the vacuum pump is continuous operation.
- When pumping down dry gases, no special precautions are required.
- If the gas ballast system is permanently open, this limits the achievable final pressure of the vacuum pump.
- Low final pressures are possible with the gas ballast valve closed. To seal or control the gas ballast system, there are various accessories available.

**Switching on vacuum pump**

1. If required, switch vacuum pump on in each pressure range.
2. Shut off the vacuum connection.
3. Allow the vacuum pump to warm up prior to process start, with the vacuum connection closed, for approx. 30 minutes.

**Check operating fluid level**

- ▶ Regularly check operating fluid level while vacuum pump is running and at operating temperature.
- ▶ Make sure that the fill level is within the markings of the sight glass.
- ▶ Check operating fluid fill level daily during continuous operation, and every time vacuum pump is switched on.

## 6.3 Operating the rotary vane pump with gas ballast

**NOTICE****Risk of damage from condensation in vacuum pump**

During operation without gas ballast, condensation may form as a result of the vapor compatibility of the vacuum pump being exceeded.

- ▶ Pump condensable vapors only when the vacuum pump is warm and the gas ballast valve open.
- ▶ Allow the vacuum pump to run on after process end for another 30 minutes with the gas ballast valve open.
  - This cleans the operating fluid and protects the vacuum pump against corrosion.

The rotary vane pump has a gas ballast system through which air is permanently taken in. To achieve the lowest possible final pressure, a manual gas ballast valve (ball valve) can be retrofitted as a shut-off device.

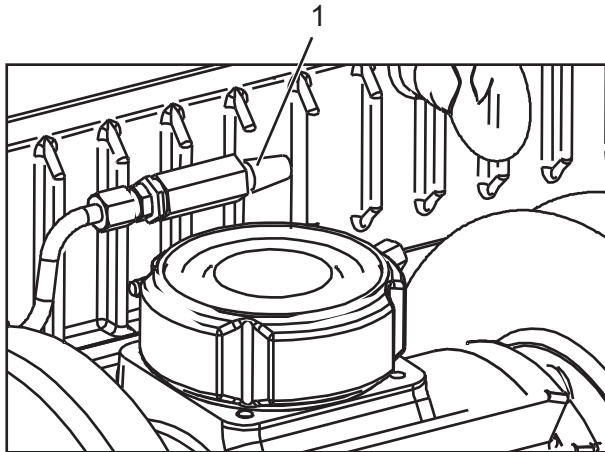


Fig. 12: Operating the vacuum pump with gas ballast system

1 Gas ballast filter

## 6.4 Operating the rotary vane pump with manual gas ballast valve



**No intermediate settings possible**

An intermediate setting between open/closed is not possible.

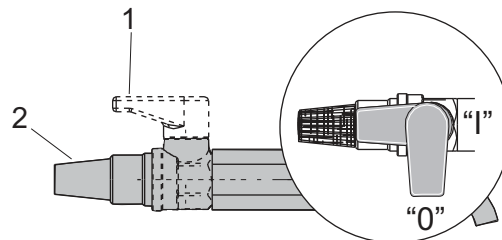


Fig. 13: Operating the rotary vane pump with manual gas ballast valve

1 Ball valve                      2 Gas ballast filter

**Prerequisite**

- Manual gas ballast valve retrofitted
- Vacuum pump heated up for 30 minutes

**Behavior with process gases with condensable vapors**

- ▶ Operate the vacuum pump with gas ballast, i.e. with the gas ballast valve open.

**Open gas ballast valve**

- ▶ Turn the ball valve to position "1".

**Close gas ballast valve**

- ▶ Turn the ball valve to position "0".

**After the process**

- ▶ Operate the vacuum pump for a further 30 minutes.



## 6.5 Refilling operating fluid

### Prerequisite

- Fill level low
- Vacuum pump switched off

### Required tools

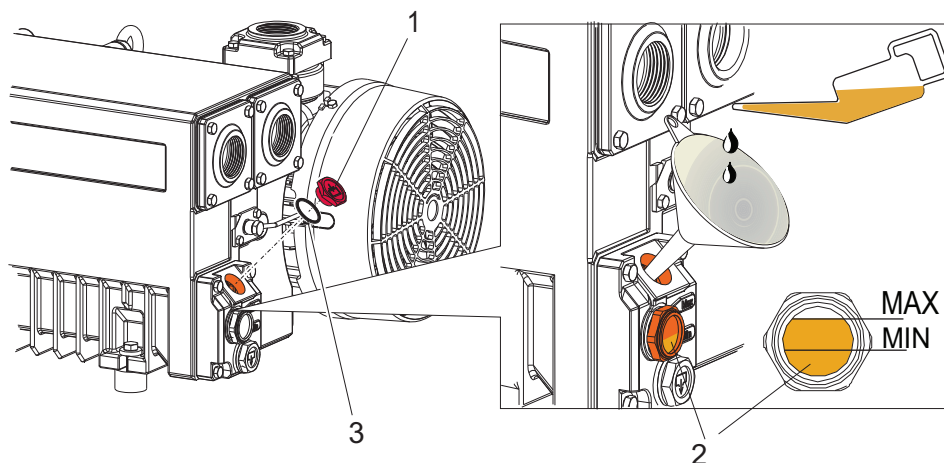
- Ring spanner, **WAF 32**

### Required consumables

- Operating fluid

### Required aids

- Funnel (optional)



**Fig. 14: Refilling operating fluid**

- |                |          |
|----------------|----------|
| 1 Filler screw | 3 O-ring |
| 2 Sight glass  |          |

### Procedure

1. Unscrew the filler screw.
2. With the vacuum pump at operating temperature, top up the operating fluid to the upper mark.
3. Screw in the filler screw again.
  - Be careful with the o-ring.

## 6.6 Switching off vacuum pump

### NOTICE

#### Contamination from operating fluid backflow

After the vacuum pump is switched off, there is a risk that the connected vacuum system can become contaminated by backflow. The safety valve on the vacuum pump is not suitable for longer-term sealing.

- ▶ Install an additional shut-off valve in the intake line.
- ▶ Shut off the intake line immediately after switching off the vacuum pump.

### NOTICE

#### Contamination of the vacuum chamber from operating fluid backflow

After the vacuum pump is switched off, there is a risk that the connected vacuum system can become contaminated by backflow.

- ▶ Vent the vacuum chamber, regardless of its size, within 30 seconds.
- ▶ Shut off the intake line with an additional shut-off valve, after the vacuum pump is switched off during longer venting operations.

Rotary vane vacuum pumps of the HenaLine have an integrated non-return valve on the suction side. The non-return valve closes automatically when the vacuum pump is switched off, preventing the return flow of gas and processing materials into the intake line.

### **Procedure**

1. If required, switch the vacuum pump off in each pressure range.
2. Isolate the control input or disconnect the electronic drive unit safely from the mains.
3. Remove the mains cable and disconnect the vacuum pump from the power supply.

## 7 Maintenance

### 7.1 Maintenance instructions

#### **WARNING**

##### **Health hazard through poisoning from toxic contaminated components or devices**

Toxic process media result in contamination of devices or parts of them. During maintenance work, there is a risk to health from contact with these poisonous substances. Illegal disposal of toxic substances causes environmental damage.

- ▶ Take suitable safety precautions and prevent health hazards or environmental pollution by toxic process media.
- ▶ Decontaminate affected parts before carrying out maintenance work.
- ▶ Wear protective equipment.

#### **WARNING**

##### **Tilting danger! Serious injury due to tilting of the product**

There is a danger of the vacuum pump not attached tipping over due to changes in the center of gravity or incorrect loading. Serious injuries due to trapping or crushing of limbs, e.g. feet, are the result.

- ▶ Do not use the vacuum pump as a climbing aid.
- ▶ Do not exert any force on the product.
- ▶ Ensure that the product has a safe centre of gravity, when mounting components.
- ▶ Wear protective equipment, e.g. protective shoes

#### **CAUTION**

##### **Danger of injury from moving parts**

After a power failure or a standstill as a result of overheating, the motor restarts automatically. There is a risk of injury to fingers and hands if they enter the operating range of rotating parts.

- ▶ Safely disconnect motor from the mains.
- ▶ Secure the motor against reactivation.
- ▶ Dismantle the vacuum pump for inspection, away from the system if necessary.

#### **CAUTION**

##### **Danger of burns on hot surfaces**

Depending on the operating and ambient conditions, the surface temperature of the vacuum pump can increase to above 70 °C.

- ▶ Provide suitable touch protection.

#### **NOTICE**

##### **Danger of property damage from improper maintenance**

Unprofessional work on the vacuum pump will lead to damage for which Pfeiffer Vacuum accepts no liability.

- ▶ We recommend taking advantage of our service training offering.
- ▶ When ordering spare parts, specify the information on the nameplate.

The following section describes the tasks for cleaning and maintaining the vacuum pump. More advanced works are described in the service instructions.

#### **Prerequisites**

- Vacuum pump switched off
- Vacuum pump vented to atmospheric pressure
- Vacuum pump cooled

**Preparing maintenance**

- ▶ Disconnect the drive motor from the mains.
- ▶ Secure the motor against reactivation.
- ▶ For maintenance work, only dismantle the vacuum pump to the extent needed.
- ▶ Dispose of used operating fluid according to applicable regulations in each case.
- ▶ When using synthetic operating fluid, please observe the associated application instructions.
- ▶ Only clean the pump parts using industrial alcohol, isopropanol or similar media.

## 7.2 Checklist for inspection and maintenance



**Maintenance frequency and service lives**

Maintenance frequency and service lives are process-dependent. Chemical and thermic loads or contamination reduce the recommended reference values.

- Determine the specific service lives during the first operating interval.
- Consult with Pfeiffer Vacuum Service if you wish to reduce the maintenance frequency.



**Maintenance intervals**

You can carry out the **inspection** yourself.

We recommend Pfeiffer Vacuum Service for carrying out maintenance work of **Maintenance Level 1** and **Maintenance Level 3** (revision). If the required intervals listed below are exceeded, or if maintenance work is carried out improperly, no warranty or liability claims are accepted on the part of Pfeiffer Vacuum. This also applies wherever parts other than original spare parts are used.

Action described in document	Inspection		Maintenance level 1 OI	Maintenance level 3	Required material
	daily	every 6 months	yearly	every 5 years	
<b>Inspection</b>					
<ul style="list-style-type: none"> <li>• Check the operating fluid filling level</li> <li>• Check the vacuum pump for operating fluid leaks</li> </ul>	■				
<ul style="list-style-type: none"> <li>• Clean the outside of the pump housing</li> <li>• If fitted, clean the gas ballast valve filter</li> <li>• If fitted, check and clean the air/oil heat exchanger</li> </ul>		■			
<b>Maintenance Level 1 – operating fluid and filter change</b>					
<ul style="list-style-type: none"> <li>• Changing the operating fluid</li> <li>• Changing the operating fluid filter</li> <li>• Changing the exhaust filter</li> </ul>			■		<ul style="list-style-type: none"> <li>• Operating fluid</li> <li>• Maintenance set level 1</li> </ul>
<b>Maintenance Level 3 – overhaul including changing all wear parts</b>					
<ul style="list-style-type: none"> <li>• Change the bearings, seals and valves</li> <li>• Vane change, optional</li> </ul>				■	Contact Pfeiffer Vacuum Service. <ul style="list-style-type: none"> <li>• Set of vanes, optional</li> <li>• Overhaul kit</li> </ul>

**Tbl. 9: Maintenance intervals**

## 7.3 Changing operating fluid

### WARNING

#### Health hazard and risk of environmental damage from toxic contaminated operating fluid

Toxic process media can cause operating fluid contamination. When changing the operating fluid, there is a health hazard due to contact with poisonous substances. Illegal disposal of toxic substances causes environmental damage.

- ▶ Wear suitable personal protective equipment when handling these media.
- ▶ Dispose of the operating fluid according to locally applicable regulations.

### CAUTION

#### Scalding from hot operating fluid

Danger of burns when draining operating fluid if it comes into contact with the skin.

- ▶ Wear protective equipment.
- ▶ Use a suitable collection receptacle.



#### Maintenance frequency and service lives

Maintenance frequency and service lives are process-dependent. Chemical and thermic loads or contamination reduce the recommended reference values.

- Determine the specific service lives during the first operating interval.
- Consult with Pfeiffer Vacuum Service if you wish to reduce the maintenance frequency.



#### Operating fluid type

Fundamentally, when filling, refilling, or changing operating fluid, you must always use the operating fluid type specified on the rating plate. Should process conditions change, you can convert to a different operating fluid type.



#### Safety data sheets

You can obtain the safety data sheets for operating fluids from Pfeiffer Vacuum on request, or from the [Pfeiffer Vacuum Download Center](#).

#### Instructions for when operating fluid should be changed

- The vacuum pump does not reach the specified ultimate pressure.
- Operating fluid is perceptibly polluted, milky, or cloudy when viewed through the sight glass.
- It is possible to detect thermal aging of the operating fluid from its color identification number (applies to mineral oils only).

### 7.3.1 Determining degree of aging of P3 operating fluid

### WARNING

#### Health hazard and risk of environmental damage from toxic contaminated operating fluid

Toxic process media can cause operating fluid contamination. When changing the operating fluid, there is a health hazard due to contact with poisonous substances. Illegal disposal of toxic substances causes environmental damage.

- ▶ Wear suitable personal protective equipment when handling these media.
- ▶ Dispose of the operating fluid according to locally applicable regulations.



Scan this QR code or click [here](#) and view a document that will help you determine the degree of aging of the P3 operating fluid in clean processes using a color chart (according to DIN 51578). The document with the number PK0219 can also be obtained from the [Pfeiffer Vacuum Download Center](#) on request.

**Prerequisites**

- Vacuum pump switched off
- Vacuum pump is vented to atmospheric pressure on the suction side
- Vacuum pump cooled

**Required aids**

- Test tube
- Pipette with flexible hose

**Determine degree of aging of P3 operating fluid**

1. Unscrew the filler screw.
2. Use the pipette to extract a sample of the operating fluid from the filling port.
3. Pour the sample into a test tube.
4. Check the sample in bright light.
5. If it is a reddish-brown color at the latest (corresponding with color identification number 5), change the operating fluid.
6. Screw in the filler screw.

### 7.3.2 Changing the operating fluid

**⚠ WARNING**

**Health hazard and risk of environmental damage from toxic contaminated operating fluid**

Toxic process media can cause operating fluid contamination. When changing the operating fluid, there is a health hazard due to contact with poisonous substances. Illegal disposal of toxic substances causes environmental damage.

- ▶ Wear suitable personal protective equipment when handling these media.
- ▶ Dispose of the operating fluid according to locally applicable regulations.

**⚠ CAUTION**

**Scalding from hot operating fluid**

Danger of burns when draining operating fluid if it comes into contact with the skin.

- ▶ Wear protective equipment.
- ▶ Use a suitable collection receptacle.



**Cleaning by changing the operating fluid**

Pfeiffer Vacuum recommends, in cases of heavy contamination with process residues, cleaning the inside of the vacuum pump with several operating fluid changes.



**Notes on changing the operating fluid**

- Drain the operating fluid in warm state, if possible.
- Tilt the vacuum pump forwards slightly to completely empty it.

**Prerequisites**

- Vacuum pump switched off
- Vacuum pump vented to atmospheric pressure
- Vacuum pump has cooled so that it can be touched
- Operating fluid still warm

**Required consumable material**

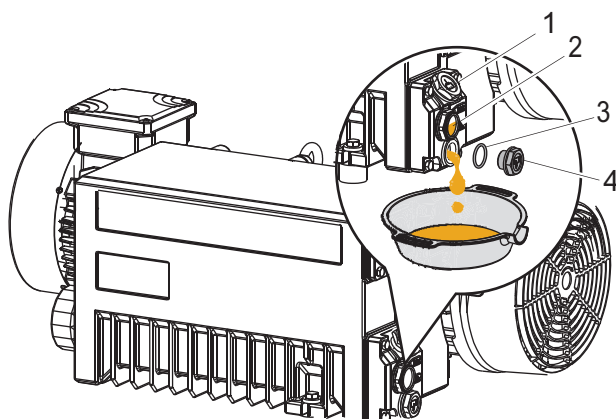
- Operating fluid

**Required tools**

- Ring spanner, **WAF 32**
- Ring spanner, **WAF 27**

**Required aids**

- Collection receptacle (> 2 l)



**Fig. 15: Draining the operating fluid**

- |                |               |
|----------------|---------------|
| 1 Filler screw | 3 O-ring      |
| 2 Sight glass  | 4 Drain screw |

**Draining the operating fluid**

1. Unscrew the filler screw.
  - Be careful with the O-ring.
2. Place a collection receptacle below the drain hole.
3. Unscrew the drain screw.
  - Be careful with the O-ring.
4. Allow operating fluid to drain into collection receptacle.

**Filling fresh operating fluid**

1. Screw in the drain screw.
  - Be careful with the O-ring.
2. Fill new operating fluid.
3. Check level.
4. Screw in the filler screw.
  - Be careful with the O-ring.

### 7.3.3 Rinsing and cleaning the rotary vane vacuum pump

**Cleaning by changing the operating fluid**

Pfeiffer Vacuum recommends, in cases of heavy contamination with process residues, cleaning the inside of the vacuum pump with several operating fluid changes.

**Required consumable material**

- Operating fluid
- Maintenance set level 1

**Required aids**

- Collection receptacle (> 7 l)

**Change operating fluid for cleaning**

1. Operate the vacuum pump with the gas ballast open, until it is warm.
2. Perform an operating fluid change.
3. Check the pollution level and repeat the changing of the operating fluid if necessary.
4. In case of highly contaminated operating fluid, replace the operating fluid filter and the exhaust filter.

**7.3.4 Changing the operating fluid filter**

The operating fluid filter must be changed:

- in event of saturation
  - You can recognize a saturated operating fluid filter by the fact that the filter housing is cool on the outside while the rotary vane pump is running at operating temperature.
- with each operating fluid change
- according to the maintenance level

**Prerequisites**

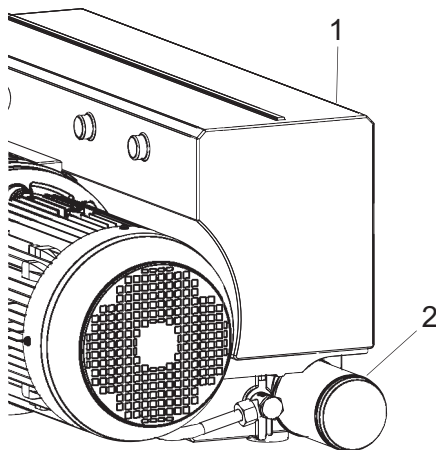
- Vacuum pump switched off
- Vacuum pump vented to atmospheric pressure
- Operating fluid drained

**Required tool**

- Strap wrench

**Required aids**

- Collection receptacle (> 1 l)



**Fig. 16: Change operating fluid filter**

- 1 Operating fluid separator                      2 Operating fluid filter

**Procedure**

1. Place a collection receptacle below the operating fluid filter.
2. Unscrew the operating fluid filter using a strap wrench.
  - Pay attention to escaping operating fluid.
3. Apply oil to the sealing surface of the operating fluid filter.
4. Screw the operating fluid filter on finger-tight.



## 7.4 Change exhaust filters in the operating fluid separator

### **WARNING**

#### **Health hazard through poisoning from toxic contaminated components or devices**

Toxic process media result in contamination of devices or parts of them. During maintenance work, there is a risk to health from contact with these poisonous substances. Illegal disposal of toxic substances causes environmental damage.

- ▶ Take suitable safety precautions and prevent health hazards or environmental pollution by toxic process media.
- ▶ Decontaminate affected parts before carrying out maintenance work.
- ▶ Wear protective equipment.

### **WARNING**

#### **Danger of poisoning from toxic vapors**

Igniting and heating synthetic operating fluid generates toxic vapors. Danger of poisoning if inhaled.

- ▶ Observe the application instructions and precautions.
- ▶ Do not allow tobacco products to come into contact with the operating fluid.



#### **Change the exhaust filter annually**

Pfeiffer Vacuum recommends replacing the exhaust filter in the operating fluid separator annually, depending on the work process and the contamination incurred during the process.

#### **Indications for saturation of the exhaust filter:**

- higher current consumption of the motor
- increased emission of operating fluid mist at the gas outlet
- increased pressure in the operating fluid separator (pressure gauge indicator in the red area).

#### **Continuous monitoring of the filter resistance**

- ▶ To continually monitor the filter resistance, use a manometer from [Pfeiffer Vacuum Accessories](#) instead of the filler screw .

### 7.4.1 Dismantling the exhaust filters



#### **Number of exhaust filters may deviate from the example**

Depending on the type of vacuum pump, between 1 and 8 exhaust filters are used. Filter changing is described using 2 exhaust filters as an example.

- Always change all existing exhaust filters.
- Also change exhaust filters that are located behind the blind cover.

#### **Prerequisites**

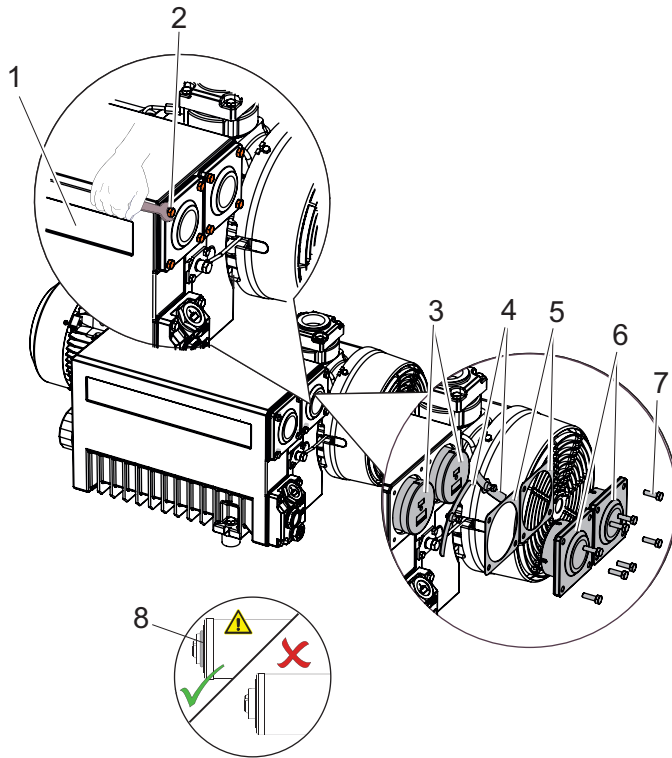
- Vacuum pump switched off
- Vacuum pump vented to atmospheric pressure
- Vacuum pump cooled

#### **Required consumable material**

- Maintenance set level 1

#### **Required tool**

- Hexagonal wrench **SW 10**



**Fig. 17: Dismantling the exhaust filters**

- |                             |                               |
|-----------------------------|-------------------------------|
| 1 Operating fluid separator | 5 Flat seal                   |
| 2 Exhaust line              | 6 Separator cover plate       |
| 3 Exhaust filter            | 7 Hexagon head set screw (8×) |
| 4 Filter spring             | 8 O-ring on exhaust filter    |

**Procedure**

1. Remove the exhaust line.
2. Remove the separator cover plate.
  - Pay attention to the flat seal.
3. Loosen the screw and relieve tension in the filter spring.
  - Do not remove the screw.
4. Press the filter spring out of the recesses.
5. Remove the filter spring.
6. Pull the exhaust filter completely out of the operating fluid separator.
7. Replace the exhaust filter.

**7.4.2 Mounting the exhaust filters**

**Prerequisites**

- Vacuum pump switched off
- Vacuum pump vented to atmospheric pressure
- Vacuum pump cooled

**Required consumable material**

- Maintenance kit – Maintenance level 1

**Required tools**

- Hexagonal wrench **SW 10**
- Calibrated torque wrench (tightening factor ≤ 2.5)

**Procedure**

1. Install the exhaust filter
  - Be careful with the O-ring.
  - The arrow on the filter indicates the installation orientation. The arrow must point upwards (↑).
2. Insert the filter spring in the operating fluid separator.

3. Check the screw in the filter spring.
  - The tip of the screw must project approx. 2 to 5 turns of the thread beyond the filter spring.
4. Fit the separator cover plate with new flat seal.
5. Tighten the screws on the separator cover plate evenly.
  - Tightening torque: **6 Nm**
6. Assemble the exhaust line.

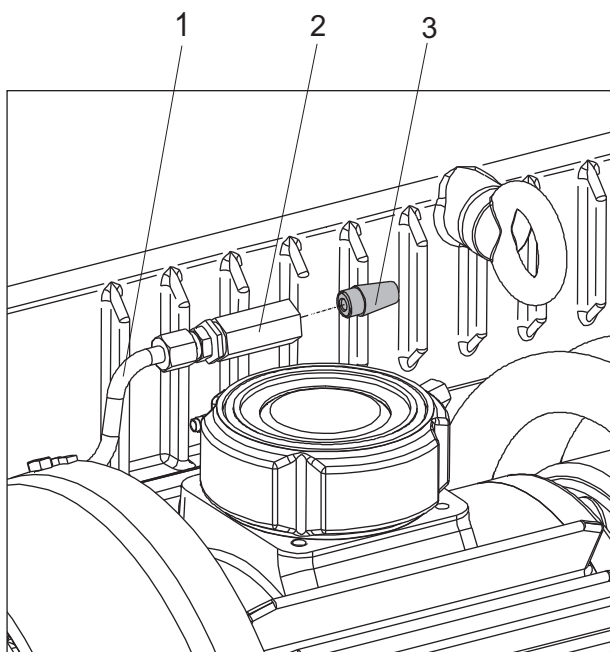
## 7.5 Cleaning the gas ballast filter

The gas ballast filter is soiled if the vacuum pump takes in ambient air containing dust during gas ballast operation.

As the soiling increases, the throughput of the gas ballast filter decreases. The risk of condensation and corrosion in the vacuum pump increases.

### Required consumable materials

- Compressed air
- Industrial alcohol
- Soft cloth (lint-free)



**Fig. 18: Cleaning the gas ballast filter**

- |                     |                      |
|---------------------|----------------------|
| 1 Gas ballast line  | 3 Gas ballast filter |
| 2 Gas ballast valve |                      |

### Removing and cleaning the gas ballast filter

1. Dismantle the gas ballast filter.
2. Clean the gas ballast filter using alcohol.
3. Blow out the gas ballast filter from inside to out using compressed air.
4. Replace the gas ballast filter in the event of major contamination or damage.
5. Check the gas ballast line for congestion.
6. If a gas ballast line is plugged, disassemble it.
7. Blow out the gas ballast line using compressed air.

## 7.6 Cleaning the operating fluid return line

In order to guarantee correct functioning of the operating fluid return, Pfeiffer Vacuum recommends cleaning the operating fluid return line and the float valve:

- with each operating fluid change
- with each exhaust filter change

This allows the vacuum pump to reach the final pressure and no operating fluid escapes at the exhaust flange.

**Prerequisites**

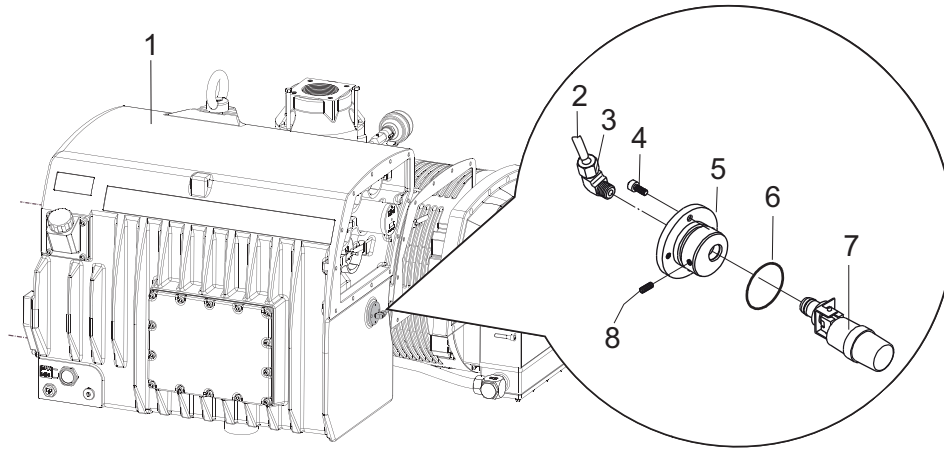
- Vacuum pump switched off
- Vacuum pump vented to atmospheric pressure
- Vacuum pump cooled
- Operating fluid drained
- Exhaust filter changed in the operating fluid separator

**Required consumable material**

- Operating fluid of the vacuum pump
- Parts according to the maintenance kit
- Compressed air

**Required tool**

- Hexagonal wrench, **WAF 4**



**Fig. 19: Operating fluid return with float valve**

- |                               |                         |
|-------------------------------|-------------------------|
| 1 Operating fluid separator   | 5 Valve holder          |
| 2 Operating fluid return line | 6 O-ring                |
| 3 Elbow union                 | 7 Float valve           |
| 4 Screws                      | 8 Grub screw, set screw |

**Dismantle the float valve**



**Operating fluid leaks out**

Small amounts of operating fluid may leak out when carrying out the work described below.

1. Where necessary, extract the remaining operating fluid from the float chamber inside the operating fluid separator.
2. Disconnect the operating fluid return line at the elbow union.
3. Remove the screws on the valve holder.
4. If necessary, the screws can be used to press down the valve holder.
5. Remove the valve holder with float valve whilst paying particular attention to the O-ring.
6. Loosen the grub screw in the valve holder.
7. Remove the float valve from the valve holder.

**Clean the float valve and operating fluid return line**

1. Clean the float valve.
2. Clean operating fluid return line with compressed air.

**Mounting the float valve**

1. Check the function of the float valve.
  - Make sure that the float moves easily by its own weight.
  - Make sure that the axial sealing surface on the floater is clean.
2. Mount the float valve in the correct installation position in the valve holder.
3. Mount the valve holder with a new o-ring onto the operating fluid separator.
4. Mount the elbow union and the operating fluid return line.
5. Refill the operating fluid.
6. Start up the vacuum pump.
7. Perform a final pressure test on the operating fluid return line to check for leaks.

## 7.7 Clean the intake strainer

The intake strainer in the vacuum connection upper section must be cleaned:

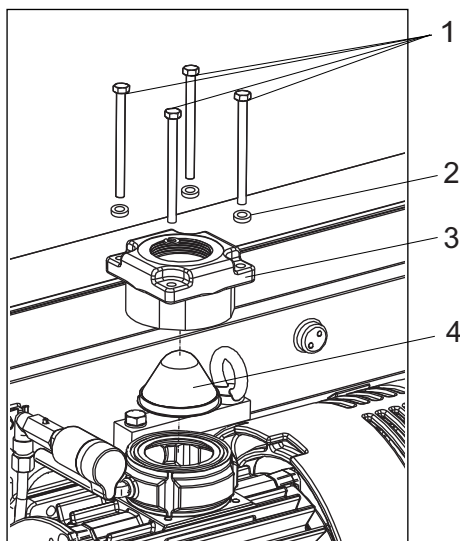
- when the throughput decreases
- if there is visible contamination

**Prerequisites**

- Vacuum pump switched off
- Vacuum pump is vented to atmospheric pressure on the suction side
- Vacuum pump cooled

**Required tools**

- Hexagonal wrench, **WAF 13**
- Calibrated torque wrench



**Fig. 20: Dismantling / assembling the intake strainer**

- |                       |                     |
|-----------------------|---------------------|
| 1 Cylinder screw (4x) | 3 Vacuum connection |
| 2 Washer (4x)         | 4 Intake strainer   |

**Dismantling the intake strainer**

1. Dismantle the intake line.
2. Unscrew cylinder screws.
  - Pay attention to the washers.
3. Remove the vacuum connection.
4. Remove the intake strainer from the intake duct.
5. Dismantle the part of the non-return valve resting in the intake duct.

### **Clean all parts and examine for wear**

1. Clean all parts.
2. Examine all parts for wear.

### **Mounting the intake strainer**

1. Mount the parts of the non-return valve.
2. Insert the intake strainer into the intake duct.
3. Fit the vacuum connection.
4. Screw on the cylinder screws.
  - Pay attention to the washers.
  - Tightening torque: **20 Nm**

## 8 Decommissioning

### 8.1 Shutting down for longer periods

Before shutting down the vacuum pump, observe the following instructions to adequately protect the interior of the vacuum pump (pumping system) against corrosion:

1. Switch off the vacuum pump.
2. Vent the vacuum pump.
3. Allow the vacuum pump to cool down.
4. Remove the vacuum pump from the vacuum system if necessary.
5. Change the operating fluid.
6. Start the vacuum pump and bring it to operating temperature in order to wet the inside of the vacuum pump with fresh operating fluid.
7. Seal the connections with the original protective covers.
8. Store the vacuum pump in dry, dust-free rooms, within the specified ambient conditions.
9. Pack the vacuum pump together with a drying agent in a plastic bag, and seal the vacuum pump airtight if it is to be stored in rooms with damp or aggressive atmospheres.
10. For longer storage periods (> 2 years), Pfeiffer Vacuum recommends changing the operating fluid again prior to recommissioning.

### 8.2 Recommissioning

#### **NOTICE**

##### **Risk of damage to vacuum pump as a result of operating fluid aging**

The operating fluid usability is limited (max. 2 years). Prior to recommissioning, following a shutdown of **2 years or more**, carry out the following work.

- ▶ Change the operating fluid.
- ▶ Change the radial shaft seal rings and other elastomer parts if required.
- ▶ Observe the maintenance instructions – consult Pfeiffer Vacuum if necessary.

##### **Changing the bearings**

- ▶ For vacuum pumps with roller bearings, change the bearings.

## 9 Recycling and disposal

### **WARNING**

#### **Health hazard through poisoning from toxic contaminated components or devices**

Toxic process media result in contamination of devices or parts of them. During maintenance work, there is a risk to health from contact with these poisonous substances. Illegal disposal of toxic substances causes environmental damage.

- ▶ Take suitable safety precautions and prevent health hazards or environmental pollution by toxic process media.
- ▶ Decontaminate affected parts before carrying out maintenance work.
- ▶ Wear protective equipment.



#### **Environmental protection**

You **must** dispose of the product and its components in accordance with all applicable regulations for protecting people, the environment and nature.

- Help to reduce the wastage of natural resources.
- Prevent contamination.



#### **Environmental protection**

The product and its components **must be disposed of in accordance with the applicable regulations relating to environmental protection and human health**, with a view to reducing natural resource wastage and preventing pollution.

### 9.1 General disposal information

Pfeiffer Vacuum products contain materials that you must recycle.

- ▶ Dispose of our products according to the following:
  - Iron
  - Aluminium
  - Copper
  - Synthetic
  - Electronic components
  - Oil and fat, solvent-free
- ▶ Observe the special precautionary measures when disposing of:
  - Fluoroelastomers (FKM)
  - Potentially contaminated components that come into contact with media

### 9.2 Dispose of rotary vane pump

Pfeiffer Vacuum rotary vane pumps contain materials that you must recycle.

1. Fully drain the lubricant.
2. Dismantle the motor.
3. Decontaminate the components that come into contact with process gases.
4. Separate the components into recyclable materials.
5. Recycle the non-contaminated components.
6. Dispose of the product or components in a safe manner according to locally applicable regulations.



## 10 Malfunctions

### ⚠ CAUTION

#### Danger of injury from moving parts

After a power failure or a standstill as a result of overheating, the motor restarts automatically. There is a risk of injury to fingers and hands if they enter the operating range of rotating parts.

- ▶ Safely disconnect motor from the mains.
- ▶ Secure the motor against reactivation.
- ▶ Dismantle the vacuum pump for inspection, away from the system if necessary.

### ⚠ CAUTION

#### Danger of burns on hot surfaces

In the event of a fault, the surface temperature of the vacuum pump can increase to above 105 °C.

- ▶ Allow the vacuum pump to cool down before carrying out any work.
- ▶ Wear personal protective equipment if necessary.

### NOTICE

#### Danger of property damage from improper maintenance

Unprofessional work on the vacuum pump will lead to damage for which Pfeiffer Vacuum accepts no liability.

- ▶ When ordering spare parts, specify the information on the nameplate.

Should malfunctions occur, you can find information about potential causes and how to fix them here:

Problem	Possible causes	Remedy
Vacuum pump will not start up	<ul style="list-style-type: none"> <li>• No mains voltage or voltage does not correspond to the motor data</li> </ul>	<ul style="list-style-type: none"> <li>• Check the mains voltage and mains fuse</li> <li>• Check the motor switch.</li> </ul>
	<ul style="list-style-type: none"> <li>• Pump temperature too low</li> </ul>	<ul style="list-style-type: none"> <li>• Heat the vacuum pump to &gt; 12 °C.</li> </ul>
	<ul style="list-style-type: none"> <li>• Thermal protection switch has triggered</li> </ul>	<ul style="list-style-type: none"> <li>• Determine and eliminate the cause.</li> <li>• Allow the vacuum pump to cool down as required.</li> </ul>
	<ul style="list-style-type: none"> <li>• Pumping system contaminated</li> </ul>	<ul style="list-style-type: none"> <li>• Clean the vacuum pump.</li> <li>• Contact <a href="#">Pfeiffer Vacuum Service</a>.</li> </ul>
	<ul style="list-style-type: none"> <li>• Pumping system damaged</li> </ul>	<ul style="list-style-type: none"> <li>• Clean and maintain the vacuum pump.</li> <li>• Contact <a href="#">Pfeiffer Vacuum Service</a>.</li> </ul>
	<ul style="list-style-type: none"> <li>• Motor faulty</li> </ul>	<ul style="list-style-type: none"> <li>• Replace the motor.</li> </ul>
Vacuum pump switches off after a while after being started	<ul style="list-style-type: none"> <li>• Thermal protection switch of the motor has triggered</li> </ul>	<ul style="list-style-type: none"> <li>• Determine and eliminate the cause of overheating.</li> <li>• Allow the motor to cool down as required.</li> </ul>
	<ul style="list-style-type: none"> <li>• Mains fuse triggered due to overload (e.g. cold start)</li> </ul>	<ul style="list-style-type: none"> <li>• Bring vacuum pump to permissible ambient temperature range.</li> </ul>
	<ul style="list-style-type: none"> <li>• Exhaust pressure too high</li> </ul>	<ul style="list-style-type: none"> <li>• Check exhaust line outlet openings and exhaust side accessories.</li> </ul>

Problem	Possible causes	Remedy
Vacuum pump does not reach the specified final pressure	<ul style="list-style-type: none"> <li>Measurement result distorted</li> </ul>	<ul style="list-style-type: none"> <li>Check the measurement instrument.</li> <li>Check the final pressure without system connected.</li> </ul>
	<ul style="list-style-type: none"> <li>Vacuum pump or connected accessory contaminated</li> </ul>	<ul style="list-style-type: none"> <li>Clean the vacuum pump.</li> <li>Check the components for contamination.</li> </ul>
	<ul style="list-style-type: none"> <li>Operating fluid contaminated</li> </ul>	<ul style="list-style-type: none"> <li>Operate the vacuum pump with the gas ballast valve open over a longer period.</li> <li>Change the operating fluid.</li> </ul>
	<ul style="list-style-type: none"> <li>Operating fluid level too low</li> </ul>	<ul style="list-style-type: none"> <li>Top up the operating fluid.</li> </ul>
	<ul style="list-style-type: none"> <li>Leak in system</li> </ul>	<ul style="list-style-type: none"> <li>Locate and eliminate the leak.</li> </ul>
	<ul style="list-style-type: none"> <li>Vacuum pump is damaged</li> </ul>	<ul style="list-style-type: none"> <li>Contact <a href="#">Pfeiffer Vacuum Service</a>.</li> </ul>
Pumping speed of vacuum pump too low	<ul style="list-style-type: none"> <li>The intake line is not suitably dimensioned</li> </ul>	<ul style="list-style-type: none"> <li>Make sure that connections are short and cross sections adequately dimensioned.</li> </ul>
	<ul style="list-style-type: none"> <li>Exhaust pressure too high</li> </ul>	<ul style="list-style-type: none"> <li>Check exhaust line outlet openings and exhaust side accessories.</li> </ul>
Loss of operating fluid	<ul style="list-style-type: none"> <li>Operating fluid separator leaking</li> </ul>	<ul style="list-style-type: none"> <li>Check for leaks.</li> <li>Replace the seal as required.</li> </ul>
	<ul style="list-style-type: none"> <li>Radial shaft seal rings (RSSR) leaking</li> </ul>	<ul style="list-style-type: none"> <li>Contact <a href="#">Pfeiffer Vacuum Service</a>.</li> </ul>
	<ul style="list-style-type: none"> <li>Operational loss of operating fluid</li> </ul>	<ul style="list-style-type: none"> <li>Check the oil return.</li> </ul>
Unusual noises during operation	<ul style="list-style-type: none"> <li>Pumping system is contaminated or damaged</li> </ul>	<ul style="list-style-type: none"> <li>Clean and maintain the vacuum pump.</li> <li>Contact <a href="#">Pfeiffer Vacuum Service</a>.</li> </ul>
	<ul style="list-style-type: none"> <li>Motor bearing is faulty</li> </ul>	<ul style="list-style-type: none"> <li>Change the motor.</li> <li>Contact <a href="#">Pfeiffer Vacuum Service</a>.</li> </ul>

Tbl. 10: Troubleshooting for rotary vane pumps

# 11 Service solutions by Pfeiffer Vacuum

## We offer first-class service

High vacuum component service life, in combination with low downtime, are clear expectations that you place on us. We meet your needs with efficient products and outstanding service.

We are always focused on perfecting our core competence – servicing of vacuum components. Once you have purchased a product from Pfeiffer Vacuum, our service is far from over. This is often exactly where service begins. Obviously, in proven Pfeiffer Vacuum quality.

Our professional sales and service employees are available to provide you with reliable assistance, worldwide. Pfeiffer Vacuum offers an entire range of services, from [original replacement parts](#) to [service contracts](#).

## Make use of Pfeiffer Vacuum service

Whether preventive, on-site service carried out by our field service, fast replacement with mint condition replacement products, or repair carried out in a [Service Center](#) near you – you have various options for maintaining your equipment availability. You can find more detailed information and addresses on our homepage, in the [Pfeiffer Vacuum Service](#) section.

**You can obtain advice on the optimal solution for you, from your [Pfeiffer Vacuum representative](#).**

**For fast and smooth service process handling, we recommend the following:**



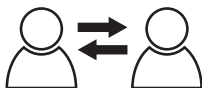
1. Download the up-to-date form templates.
  - [Explanations of service requests](#)
  - [Service requests](#)
  - [Contamination declaration](#)



- a) Remove and store all accessories (all external parts, such as valves, protective screens, etc.).
  - b) If necessary, drain operating fluid/lubricant.
  - c) If necessary, drain coolant.
2. Complete the service request and contamination declaration.



3. Send the forms by email, fax, or post to your local [Service Center](#).

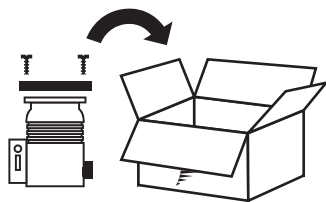


4. You will receive an acknowledgment from Pfeiffer Vacuum.

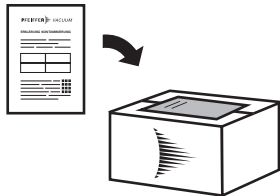
PFEIFFER VACUUM

## Submission of contaminated products

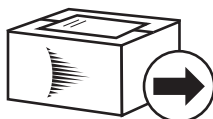
No microbiological, explosive, or radiologically contaminated products will be accepted. Where products are contaminated, or the contamination declaration is missing, Pfeiffer Vacuum will contact you before starting service work. Depending on the product and degree of pollution, **additional decontamination costs** may be incurred.



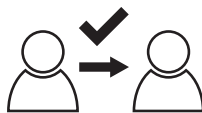
5. Prepare the product for transport in accordance with the provisions in the contamination declaration.
  - a) Neutralize the product with nitrogen or dry air.
  - b) Seal all openings with blind flanges, so that they are airtight.
  - c) Shrink-wrap the product in suitable protective foil.
  - d) Package the product in suitable, stable transport containers only.
  - e) Maintain applicable transport conditions.



6. Attach the contamination declaration to the **outside** of the packaging.



7. Now send your product to your local Service Center.



8. You will receive an acknowledgment/quotation, from Pfeiffer Vacuum.

PFEIFFER VACUUM

Our sales and delivery conditions and repair and maintenance conditions for vacuum devices and components apply to all service orders.

## 12 Spare parts

### 12.1 Operating fluids – Maintenance level 1

Select the respective operating fluid type and quantity under consideration of the details on the rating plate.

Description	Order number
P3, mineral oil, 1 l	PK 001 106 -T
P3, mineral oil, 5 l	PK 001 107 -T
P3, mineral oil, 20 l	PK 001 108 -T
D2, synthetic diester based oil, 1 l	PK 005 875 AT
D2, synthetic diester based oil, 5 l	PK 005 876 AT

**Tbl. 11: Consumables**

### 12.2 Maintenance kit – maintenance level 1

The maintenance kit contains:

- Filler and drain screw seals for one operating fluid change
- Seals of the separator cover plate for cleaning the oil chamber
- Exhaust filter
- Operating fluid filter
- Filter material

### 12.3 Overhaul kit – maintenance level 3

The overhaul kit contains all the wear parts of the vacuum pump that must be replaced after the vacuum pump has been dismantled and cleaned:

- Set of seals with all seals relevant for the function
- Bearing
- Intake strainer
- Operating fluid and exhaust filters
- Wearing parts of the valves
- Coupling sleeve

### 12.4 Set of seals

The set of seals contains:

- all seals from the main- and sub-assemblies,
- Radial shaft seal rings (RSSR)

### 12.5 Set of vanes

The set of vanes contains:

- Vane

### 12.6 Ordering spare parts packages

**Procedure**

1. Have the vacuum pump part number to hand, along with other details from the rating plate.
2. Install original spare parts only.

Spare parts package	Pump type	Order number
Set of seals	Hena 61	PK E60 021 -T
	Hena 101	
Maintenance kit	Hena 61	PK E61 021 -T
	Hena 101	
Overhaul kit without vane	Hena 61	PK E62 022 -T
	Hena 101	PK E62 023 -T
Set of vanes	Hena 61	PK E68 022 -T
	Hena 101	PK E68 023 -T
Operating fluid filter	Hena 61	PK 100 129
	Hena 101	
Gas ballast filter	Hena 61	PK 100 170 -U
	Hena 101	

**Tbl. 12: Spare parts packages**

## 13 Accessories



View the [range of accessories for rotary vane pumps](#) on our website.

### 13.1 Accessory information

#### Condensate separator

Protects the vacuum pump against fluids from the intake line and from the condensate return from the exhaust line

#### Dust separators

Protects the vacuum pump from particles out of the process

#### Activated carbon filter

Protects the vacuum pump and the operating fluid against gaseous contaminants with assembly on the intake side and lowers the concentration of damaging exhaust products with assembly on the exhaust side

#### Sorption trap

Prevents the backflow of hydrocarbons when using mineral operating fluid (P3)

#### Screwing flange

Enables the connection of components with ISO-K

#### Manual gas ballast valve

A ball valve enables the gas ballast unit to be sealed in order to reach a lower final pressure

#### Locking screw

Permanently locks the gas ballast unit

#### Magnetized gas ballast valve

Enables remote control of the gas ballast unit, operation with 24 VDC

#### Pressure gauge

Monitors the saturation of the exhaust filter

#### Operating fluid level switch unit

Monitors the operating fluid level of the vacuum pump and activates a switching contact when the minimum filling level is reached

#### PTC resistor tripping unit for motor protection

Monitors the temperature of the motor winding

### 13.2 Ordering accessories

Description	Order number
Sorption trap ST 40, 230 V	053380
Sorption trap ST 40, 115 V	104371
Operating fluid level switch	PK 100 138 -T
SAS 40, dust separator, DN 40 ISO-KF	PK Z60 510
KAS 40, Condensate separator	PK Z10 008
FAK 040, activated carbon filter	PK Z30 008
Screw-in flange DN 40 ISO-KF / G 1 1/4"	PK 300 525
Manometer for monitoring the operating fluid separator G 3/4"	PK 100 126
PTC Resistor tripping device 24 V AC/DC	P 4768 052 FE
PTC Resistor tripping device 220 – 240 V AC	P 4768 052 FQ
Locking Screw A2B, G 1/8 A with Seal FPM	N 3191 431 5P
Gas ballast valve manually actuated	PK 100 150

Description	Ordner number
Gas ballast valve with solenoid valve	PK 100 143 -U
Gas ballast valve with solenoid valve	PK 100 144 -U

**Tbl. 13: Accessories for Hena 61 | Hena 101**



## 14 Technical data and dimensions

### 14.1 General

Basis for the technical data of Pfeiffer Vacuum rotary vane pumps:

- Specifications according to PNEUROP committee PN5
- ISO 21360-1: 2016: "Vacuum technology - Standard methods for measuring vacuum-pump performance - Part 1: General description"
- Leak test to ascertain the integral leakage rate according to EN 1779: 1999 technique A1; with 20 % helium concentration, 10 s measurement duration
- Sound pressure level according to ISO 3744, class 2

	mbar	bar	Pa	hPa	kPa	Torr   mm Hg
mbar	1	$1 \cdot 10^{-3}$	100	1	0.1	0.75
bar	1000	1	$1 \cdot 10^5$	1000	100	750
Pa	0.01	$1 \cdot 10^{-5}$	1	0.01	$1 \cdot 10^{-3}$	$7.5 \cdot 10^{-3}$
hPa	1	$1 \cdot 10^{-3}$	100	1	0.1	0.75
kPa	10	0.01	1000	10	1	7.5
Torr   mm Hg	1.33	$1.33 \cdot 10^{-3}$	133.32	1.33	0.133	1

$$1 \text{ Pa} = 1 \text{ N/m}^2$$

Tbl. 14: Conversion table: Pressure units

	mbar l/s	Pa m <sup>3</sup> /s	sccm	Torr l/s	atm cm <sup>3</sup> /s
mbar l/s	1	0.1	59.2	0.75	0.987
Pa m <sup>3</sup> /s	10	1	592	7.5	9.87
sccm	$1.69 \cdot 10^{-2}$	$1.69 \cdot 10^{-3}$	1	$1.27 \cdot 10^{-2}$	$1.67 \cdot 10^{-2}$
Torr l/s	1.33	0.133	78.9	1	1.32
atm cm <sup>3</sup> /s	1.01	0.101	59.8	0.76	1

Tbl. 15: Conversion table: Units for gas throughput

### 14.2 Technical data

Type designation	Hena 61	Hena 61	Hena 61	Hena 61
Connection: Vacuum side	Female thread G 1¼"	Female thread G 1¼"	Female thread G 1¼"	Female thread G 1¼"
Connection: Atmospheric side	Female thread G 1¼"	Female thread G 1¼"	Female thread G 1¼"	Female thread G 1¼"
Final pressure without gas ballast	$\leq 5 \cdot 10^{-1}$ hPa	$\leq 1.5 \cdot 10^{-1}$ hPa	$\leq 5 \cdot 10^{-1}$ hPa	$\leq 1.5 \cdot 10^{-1}$ hPa
Final pressure with gas ballast	$\leq 1.5$ hPa	$\leq 1.5$ hPa	$\leq 1.5$ hPa	$\leq 1.5$ hPa
Leakage rate safety valve	$\leq 8 \cdot 10^{-3}$ Pa m <sup>3</sup> /s	$\leq 8 \cdot 10^{-3}$ Pa m <sup>3</sup> /s	$\leq 8 \cdot 10^{-3}$ Pa m <sup>3</sup> /s	$\leq 8 \cdot 10^{-3}$ Pa m <sup>3</sup> /s
Emission sound pressure level without gas ballast at 60 Hz	$\leq 67$ dB(A)	$\leq 67$ dB(A)	$\leq 67$ dB(A)	$\leq 67$ dB(A)
Emission sound pressure level without gas ballast at 50 Hz	$\leq 64$ dB(A)	$\leq 64$ dB(A)	$\leq 64$ dB(A)	$\leq 64$ dB(A)
Continuous inlet pressure, max.	800 hPa	800 hPa	800 hPa	800 hPa
Motor type	3-ph motor	3-ph motor	3-ph motor	3-ph motor
Rated power 50 Hz	2 kW	2 kW	2 kW	2 kW
Rated power 60 Hz	2.4 kW	2.4 kW	2.4 kW	2.4 kW
Cooling method	Air	Air	Air	Air
Nominal pumping speed at 50 Hz	63 m <sup>3</sup> /h	63 m <sup>3</sup> /h	63 m <sup>3</sup> /h	63 m <sup>3</sup> /h
Nominal pumping speed at 60 Hz	76 m <sup>3</sup> /h	76 m <sup>3</sup> /h	76 m <sup>3</sup> /h	76 m <sup>3</sup> /h

Type designation	Hena 61	Hena 61	Hena 61	Hena 61
Rotation speed at 50 Hz	1500 rpm	1500 rpm	1500 rpm	1500 rpm
Rotation speed at 60 Hz	1800 rpm	1800 rpm	1800 rpm	1800 rpm
Mains connection: voltage 50 Hz	190 – 200/380 – 400 V	190 – 200/380 – 400 V	200/346 V	200/346 V
Mains connection: voltage 60 Hz	208/220/230/440/460 V	208/220/230/440/460 V	220/380 V	220/380 V
Mains connection: voltage (range)	±5 %	±5 %	±5 %	±5 %
Mains cable included	No	No	No	No
Gas ballast	Yes	Yes	Yes	Yes
Switch	No	No	No	No
Operating fluid	D2	P3	D2	P3
Operating fluid amount	2 l	2 l	2 l	2 l
Ambient temperature	5 – 40 °C	5 – 35 °C	5 – 40 °C	5 – 35 °C
Shipping and storage temperature	-25 – 55 °C	-25 – 55 °C	-25 – 55 °C	-25 – 55 °C
Protection degree	IP55	IP55	IP55	IP55
Weight	64.5 kg	64.5 kg	64.5 kg	64.5 kg

**Tbl. 16: Technical data Hena 61**

Type designation	Hena 101	Hena 101	Hena 101	Hena 101
Connection: Atmospheric side	Female thread G 1¼"	Female thread G 1¼"	Female thread G 1¼"	Female thread G 1¼"
Connection: Vacuum side	Female thread G 1¼"	Female thread G 1¼"	Female thread G 1¼"	Female thread G 1¼"
Final pressure without gas ballast	$\sim 5 \cdot 10^{-1}$ hPa	$\leq 1.5 \cdot 10^{-1}$ hPa	$\leq 5 \cdot 10^{-1}$ hPa	$\leq 1.5 \cdot 10^{-1}$ hPa
Final pressure with gas ballast	$\leq 1.5$ hPa	$\leq 1.5$ hPa	$\leq 1.5$ hPa	$\leq 1.5$ hPa
Leakage rate safety valve	$\leq 8 \cdot 10^{-3}$ Pa m³/s	$\leq 8 \cdot 10^{-3}$ Pa m³/s	$\leq 8 \cdot 10^{-3}$ Pa m³/s	$\leq 8 \cdot 10^{-3}$ Pa m³/s
Emission sound pressure level without gas ballast at 60 Hz	$\leq 68$ dB(A)	$\leq 68$ dB(A)	$\leq 68$ dB(A)	$\leq 68$ dB(A)
Emission sound pressure level without gas ballast at 50 Hz	$\leq 65$ dB(A)	$\leq 65$ dB(A)	$\leq 65$ dB(A)	$\leq 65$ dB(A)
Continuous inlet pressure, max.	800 hPa	800 hPa	800 hPa	800 hPa
Motor type	3-ph motor	3-ph motor	3-ph motor	3-ph motor
Rated power 50 Hz	2.7 kW	2.7 kW	2.7 kW	2.7 kW
Rated power 60 Hz	3.4 kW	3.4 kW	3.4 kW	3.4 kW
Cooling method	Air	Air	Air	Air
Nominal pumping speed at 50 Hz	100 m³/h	100 m³/h	100 m³/h	100 m³/h
Nominal pumping speed at 60 Hz	120 m³/h	120 m³/h	120 m³/h	120 m³/h
Rotation speed at 50 Hz	1500 rpm	1500 rpm	1500 rpm	1500 rpm
Rotation speed at 60 Hz	1800 rpm	1800 rpm	1800 rpm	1800 rpm
Mains connection: voltage 50 Hz	190 – 200/380 – 400 V	190 – 200/380 – 400 V	200/346 V	200/346 V
Mains connection: voltage 60 Hz	208/220/230/440/460 V	208/220/230/440/460 V	220/380 V	220/380 V
Mains connection: voltage (range)	±5 %	±5 %	±5 %	±5 %
Mains cable included	No	No	No	No
Gas ballast	Yes	Yes	Yes	Yes
Switch	No	No	No	No
Operating fluid	D2	P3	D2	P3
Operating fluid amount	2 l	2 l	2 l	2 l
Ambient temperature	5 – 40 °C	5 – 35 °C	5 – 40 °C	5 – 35 °C
Shipping and storage temperature	-25 – 55 °C	-25 – 55 °C	-25 – 55 °C	-25 – 55 °C

Type designation	Hena 101	Hena 101	Hena 101	Hena 101
Protection degree	IP55	IP55	IP55	IP55
Weight	78 kg	78 kg	78 kg	78 kg

Tbl. 17: Technical data Hena 101

### 14.3 Dimensions

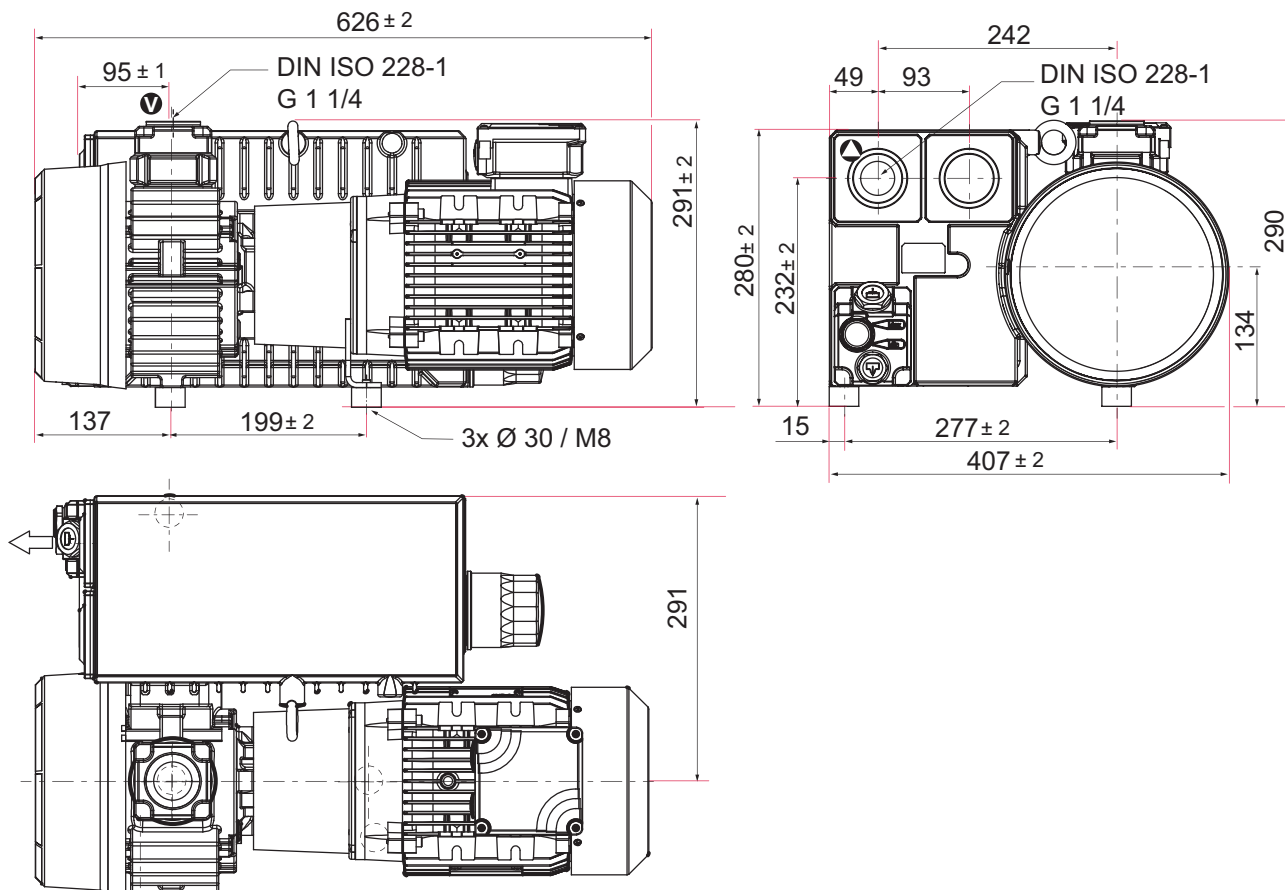
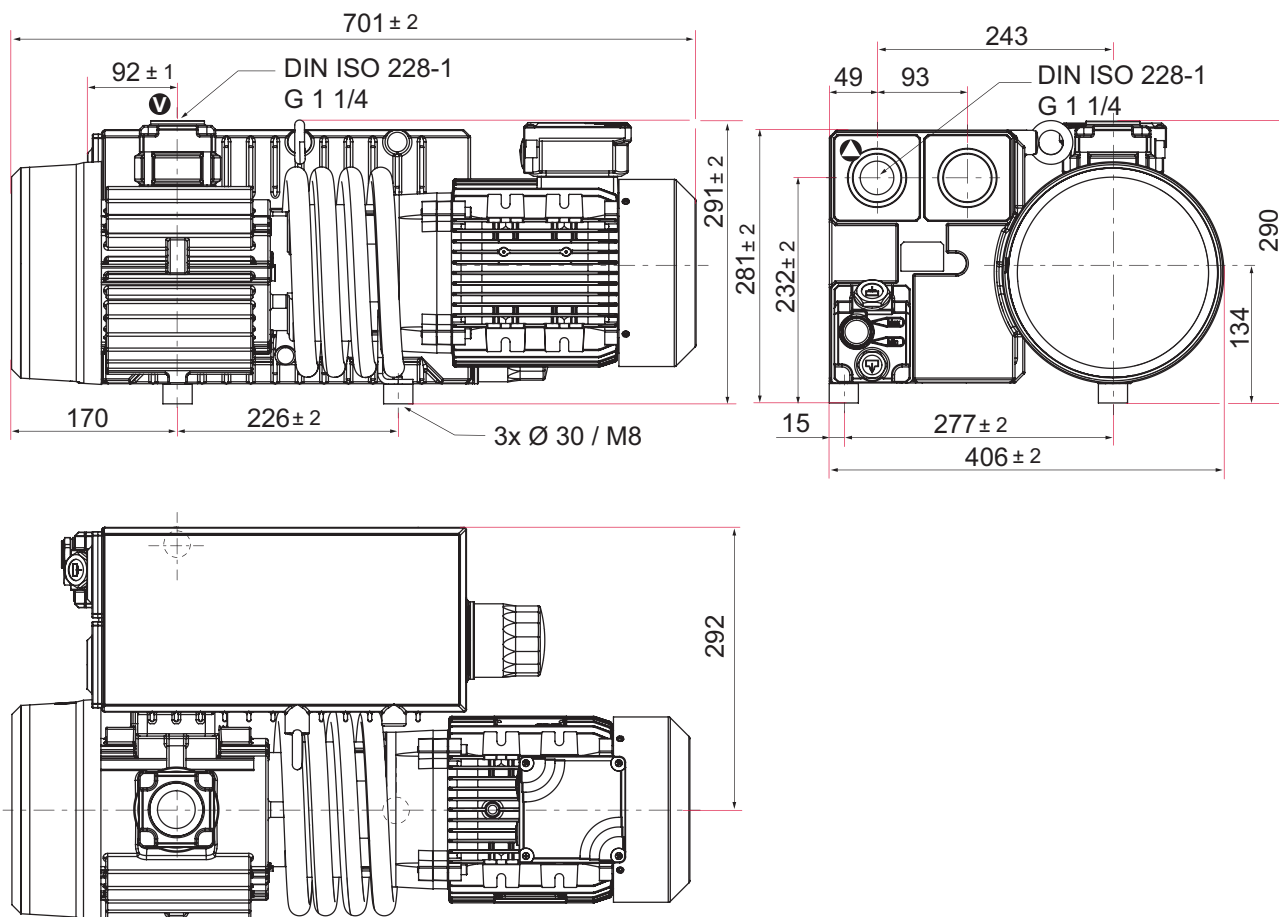


Fig. 21: Dimensions Hena 61  
Dimensions in mm



**Fig. 22: Dimensions Hena 101**  
 Dimensions in mm

# UK Declaration of Conformity

This declaration of conformity has been issued under the sole responsibility of the manufacturer.

Declaration for product(s) of the type:

## Rotary vane pump

Hena 61

Hena 101

We hereby declare that the listed product satisfies all relevant provisions of the following **British Directives**.

### Supply of Machinery (Safety) Regulations 2008

### Electromagnetic Compatibility Regulations 2016

### The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012

### Harmonized standards and applied national standards and specifications:

ISO 12100: 2010

EN 60204-1: 2018

ISO 13857: 2019

EN IEC 61000-6-2: 2019

EN 1012-1: 2010

EN IEC 61000-6-4: 2019

EN 1012-2: 1996+A1: 2009

EN ISO 13849-1: 2016

EN ISO 2151: 2008

EN IEC 63000: 2018

The manufacturer's authorized representative in the United Kingdom and the authorized agent for compiling the technical documentation is Pfeiffer Vacuum Ltd, 16 Plover Close, Interchange Park, MK169PS Newport Pagnell.

Signature:



(Daniel Sälzer)  
Managing Director

Pfeiffer Vacuum GmbH  
Berliner Straße 43  
35614 Asslar  
Germany

Asslar, 2022-10-21

**UK  
CA**

# EC Declaration of Conformity

This declaration of conformity has been issued under the sole responsibility of the manufacturer.

Declaration for product(s) of the type:

## Rotary vane pump

Hena 61

Hena 101

We hereby declare that the listed product satisfies all relevant provisions of the following **European Directives**.

**Machinery 2006/42/EC (Annex II, no. 1 A)**

**Electromagnetic compatibility 2014/30/EU**

**Restriction of the use of certain hazardous substances 2011/65/EU**

**Restriction of the use of certain hazardous substances, delegated directive 2015/863/EU**

## Harmonized standards and applied national standards and specifications:

DIN EN ISO 12100: 2011

DIN EN 60204-1: 2019

DIN EN ISO 13857: 2020

DIN EN IEC 61000-6-2: 2019

DIN EN 1012-1: 2011

DIN EN IEC 61000-6-4: 2020

DIN EN 1012-2: 2011

DIN EN ISO 13849-1: 2016

DIN EN ISO 2151: 2009

DIN EN IEC 63000: 2019

The authorized representative for the compilation of technical documents is  
Dr. Adrian Wirth, Pfeiffer Vacuum GmbH, Berliner Straße 43, 35614 Asslar, Germany.

Signature:



Pfeiffer Vacuum GmbH  
Berliner Straße 43  
35614 Asslar  
Germany

(Daniel Sälzer)  
Managing Director

Asslar, 2022-10-21





## VACUUM SOLUTIONS FROM A SINGLE SOURCE

Pfeiffer Vacuum stands for innovative and custom vacuum solutions worldwide, technological perfection, competent advice and reliable service.

## COMPLETE RANGE OF PRODUCTS

From a single component to complex systems:

We are the only supplier of vacuum technology that provides a complete product portfolio.

## COMPETENCE IN THEORY AND PRACTICE

Benefit from our know-how and our portfolio of training opportunities!

We support you with your plant layout and provide first-class on-site service worldwide.

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Are you looking for a  
perfect vacuum solution?  
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